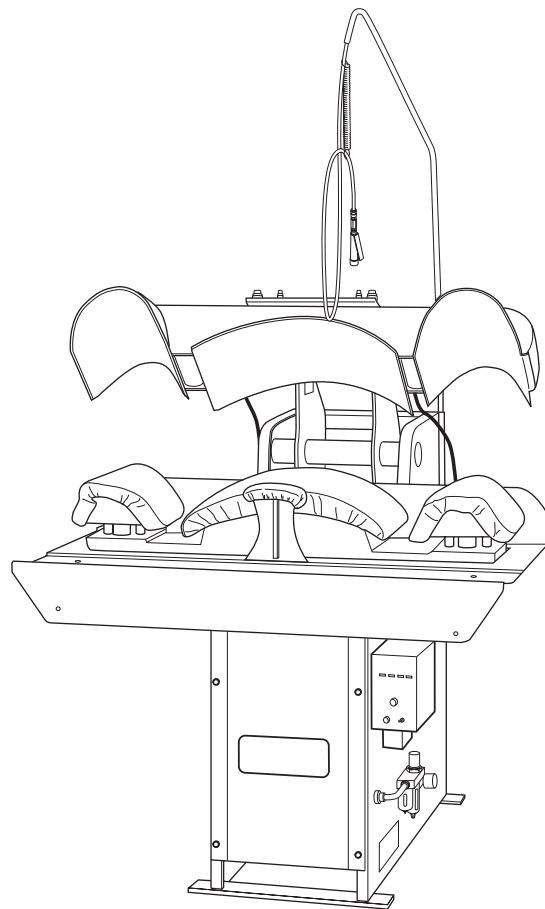


Collar, Cuff and Yoke Laundry Presses

Refer to Page 5 for Model Numbers



SCR1523C



An LSG Company
831 South First Street, P.O. Box 32270
Louisville, KY 40232-2270
Phone: (502) 587-1292
Sales Fax: (502) 585-3625
Service/Parts Fax: (502) 681-1275

www.cissellmfg.com

Part No. AJ1025
January 2005

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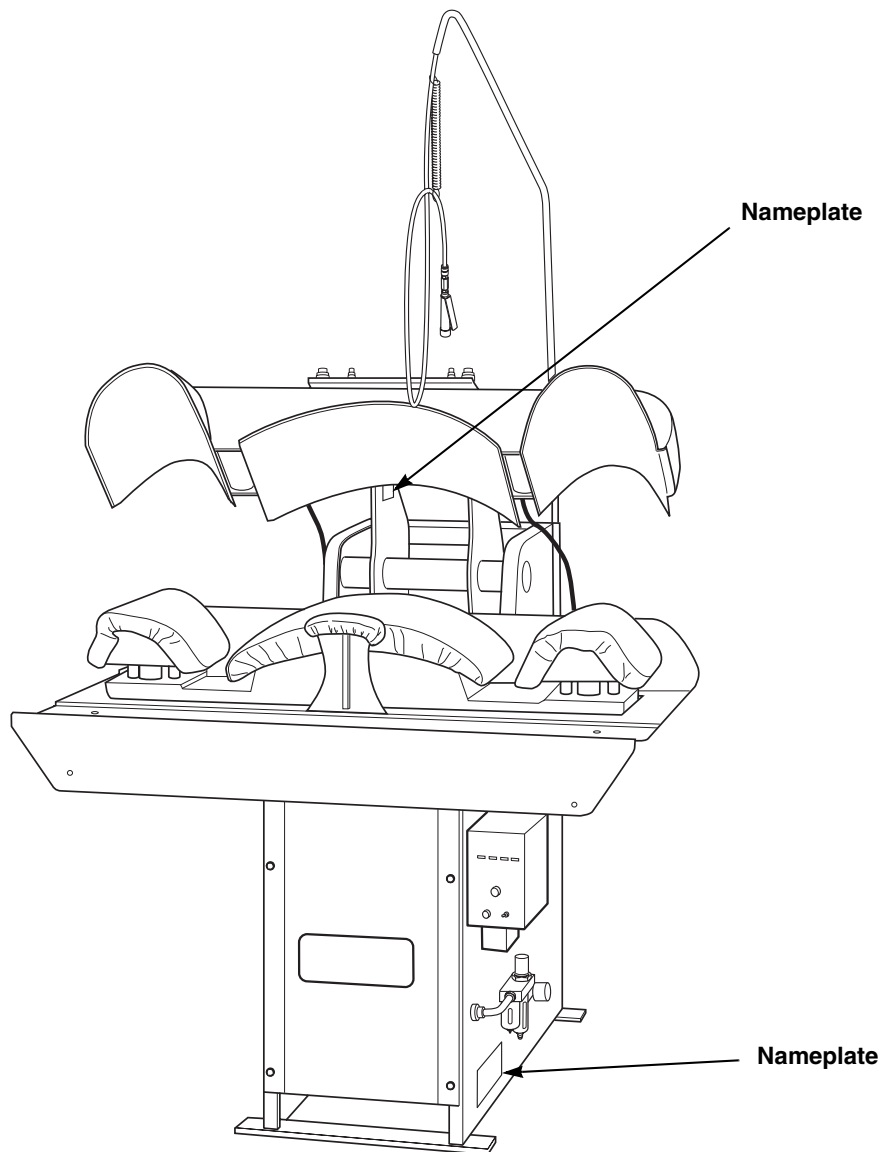
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Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Cissell at (502) 587-1292 for the name and address of the nearest authorized parts distributor.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



SCR1523C

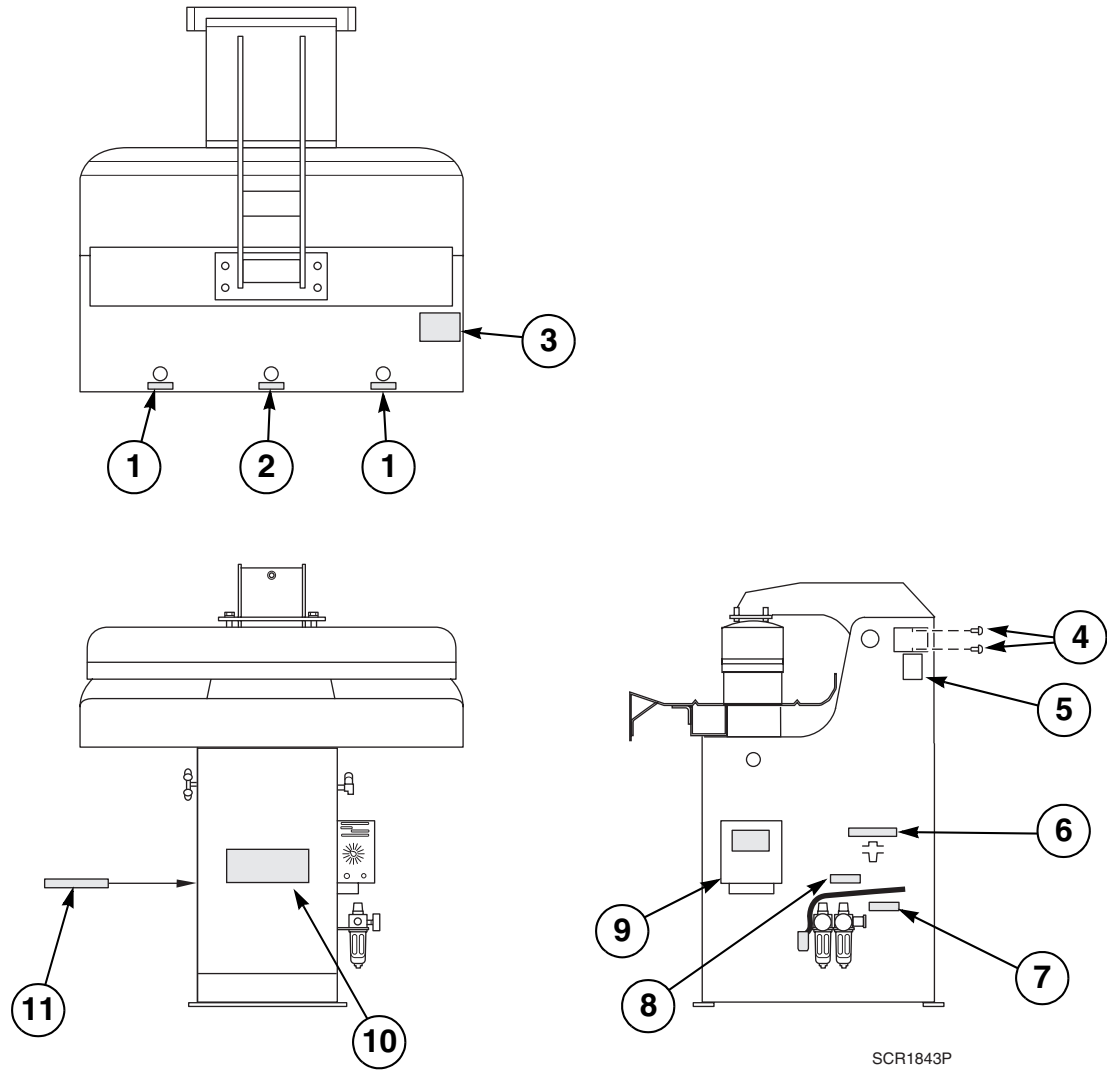
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Model Identification

Information in this manual is applicable to these Laundry Presses::

CUCC (CCCW-C)

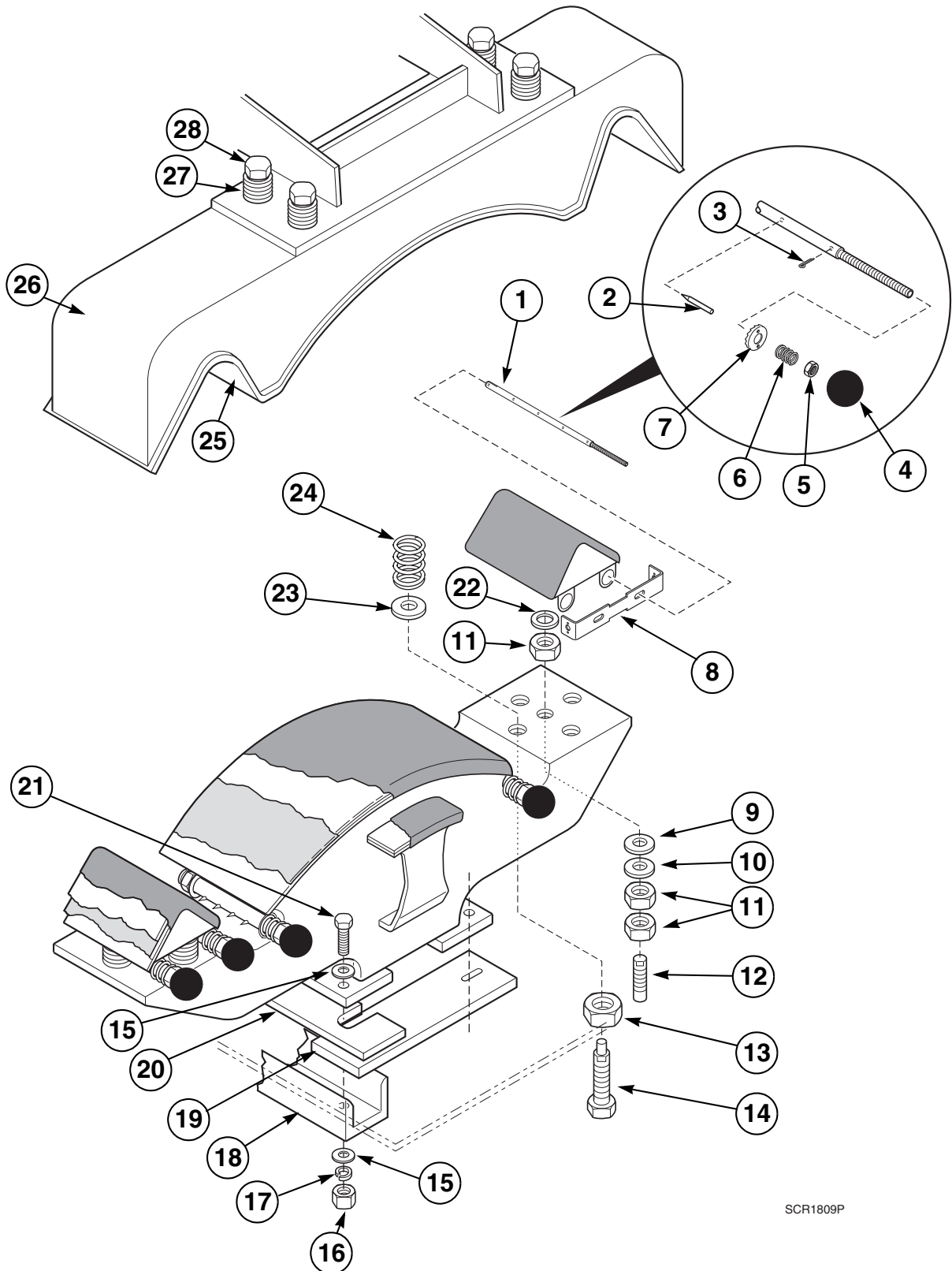
Label Application



Label Application

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-35954	Close Label	2 required
2	JA-35953	Open Label	
3	J33-013	Do Not Lift Table Label	
4	JC-51528	Blind Rivet	4 required
5	J200156500	Shut-Off Warning Decal	Service warning
6	JA-17841	Steam Inlet Label	
7	JA-17842	Air Inlet Label	
8	J1326156	Air Pressure Label	
9	J1145689	Danger: Always Nameplate	Power disconnect
10	J0230222-00	Nameplate	
11	JA-17840	Steam Return Label	

Buck Mounting (Drawing 1 of 2)

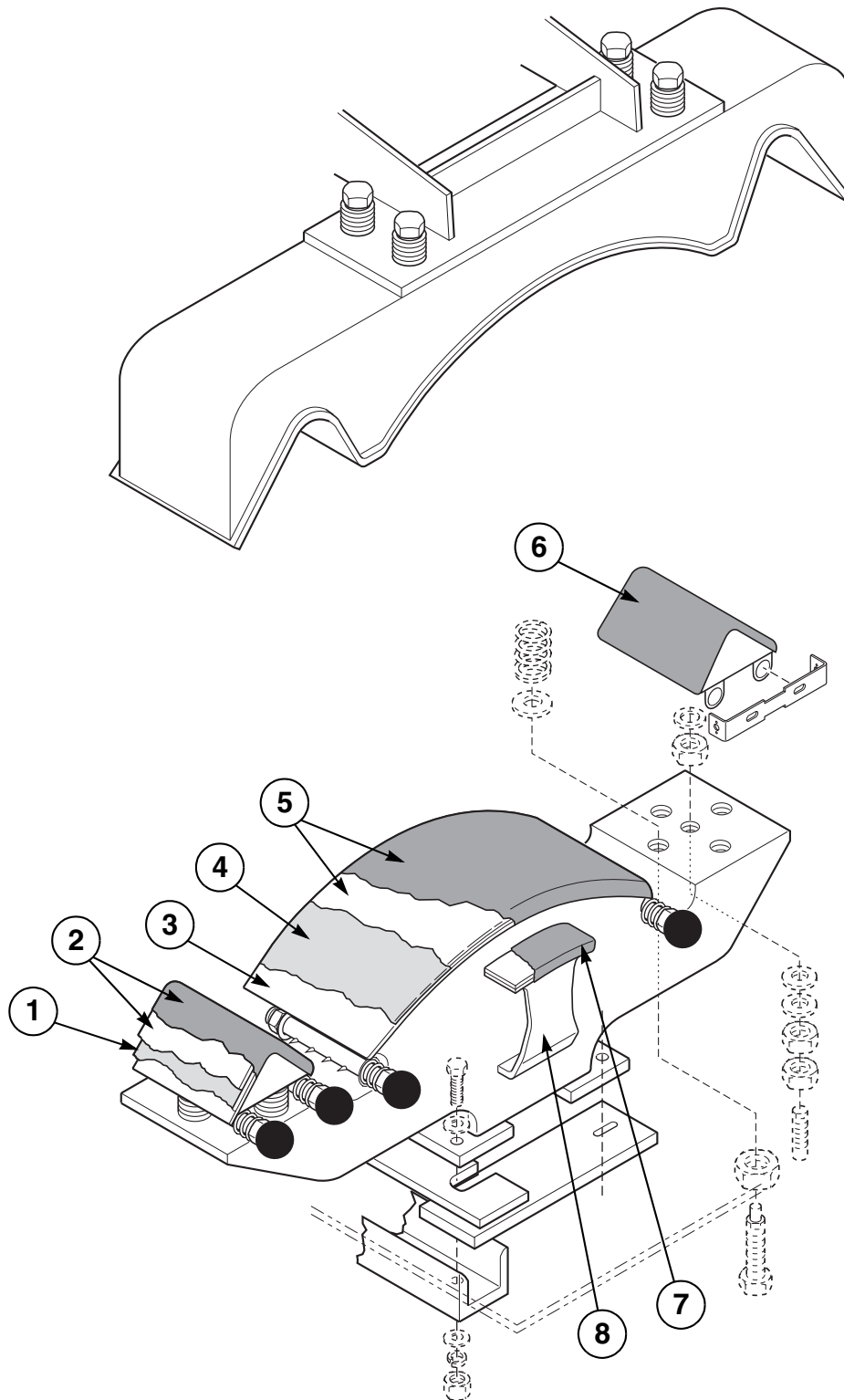


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Buck Mounting (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1482579	Buck Assembly	
	J0636432-00	Buck Weldment	Included with J200187000 Buck Assembly
	J1111905	Blind Rivet	12 required
	J1185073	Washer	8 required
	JC-80513	Washer	8 required
1	JA-87046P	Cover Tightener Rod Assembly	6 required
2	JA-53819	Rod Cover Tightener Pin	24 required
3	J1177765	Cotter Pin	6 required
4	JA-50930	Ball Knob	6 required
5	JC-48289	Nut	6 required
6	JA-50983	Spring	6 required
7	JA-32457	14 Tooth Left Ratchet	3 required
	JA-32458	14 Tooth Left Ratchet	3 required
	JA-32460	14 Tooth Right Ratchet	3 required
	JA-32461	14 Tooth Right Ratchet	3 required
8	JA-36047	Cover Tightener Bracket	4 required
9	JA-23473	Shock Pad	2 required
10	J1178391	Washer	2 required
11	M404993	Nut	6 required
12	JA-24374	Buck Adjusting Rod	2 required
13	JC-48169	Nut	8 required
14	J1276617	Spring Adjusting Screw Weldment	8 required
15	J1001338	Washer	8 required
16	J1000850	Nut	4 required
17	91200	Washer	4 required
18	JA-28147	Anvil Spacer	Use as required; 3/8 inch
	JA-28148	Anvil Spacer	Use as required; 1/8 inch
	JA-28149	Anvil Spacer	Use as required; 1/4 inch
19	J1112499	Buck Spacer	2 required
20	J1122969	Buck Alignment Shim	Use as required; 1/16 inch
	J1122977P	Buck Alignment Shim Kit	Use as required; 1/8 inch
21	JA-51516	Screw	4 required; 1/2-13x2-1/2 inch
	JC-61639	Screw	4 required; 1/2-13x2-3/4 inch
	JA-50197	Screw	4 required; 1/2-13x3 inch
	JA-50198	Screw	4 required; 1/2-13x3-1/4 inch
22	JA-52666	Washer	2 required
23	J1178391	Washer	8 required
24	JA-54032	Compression Spring	8 required
25	J1017359	Head Weldment	
26	JA-03184	Head Cover Assembly	
27	JA-51340	Compression Spring	4 required
	JA-52395	Nut	4 required
28	JA-50900	Screw	4 required

Buck Mounting (Drawing 2 of 2)



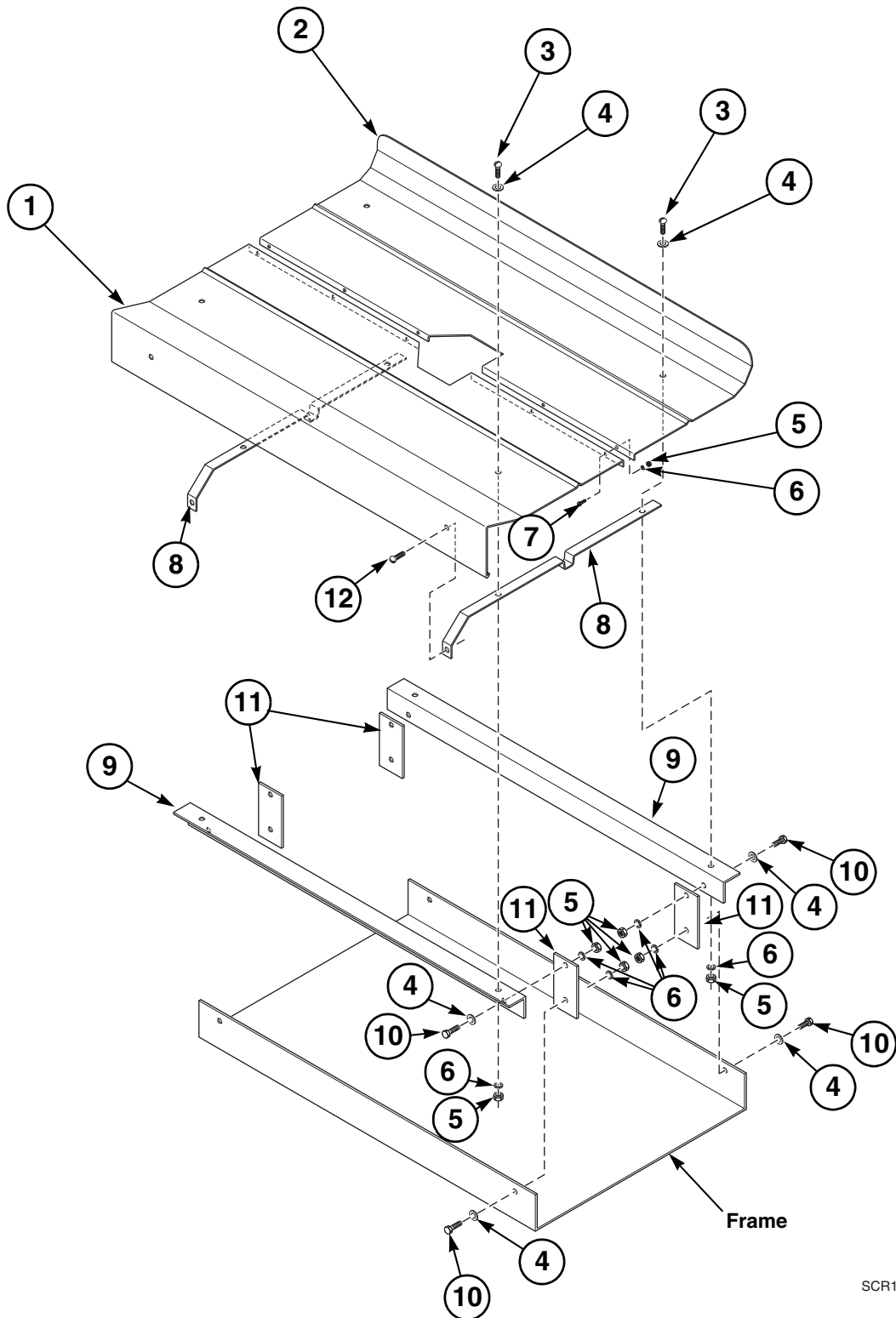
SCR1824P

Buck Mounting (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-53748	Steel Wool Pad	2 required; Cuff buck
2	JA-05068	Cotton Cuff Padding Set	2 required
3	J1489855	Buck Weldment	Models starting July 1993
4	J1490044	Steel Wool Padding	Collar buck; Models starting July 1993
5	JA-05067	Cotton Collar Padding Set	
	JA-04063	Collar Padding Set	Nylon
6	J1481902	Cuff Buck Weldment	2 required; Models starting July 1993
	JA-09319	Cuff Buck Weldment	2 required; Models through July 1993
7	JA-05383	Collar Padding Set	
8	J1492271	Collar Rest Assembly	

Press Table and Mounting – Old Style

Models Starting May 1997 Through June 2002

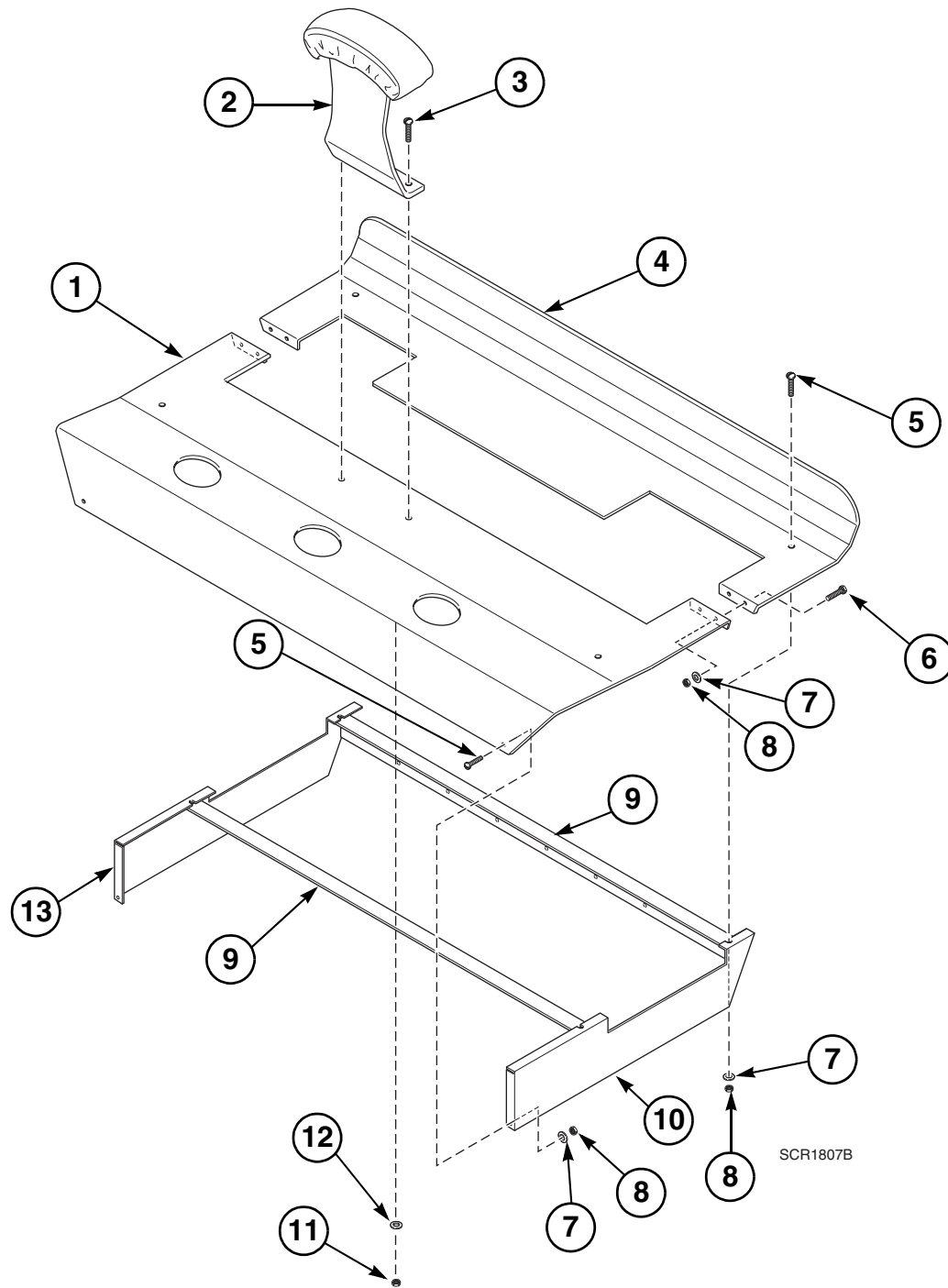


Press Table and Mounting – Old Style

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Front Table	Models through June 1998
	J200029200	Table Retrofit Kit	Models starting June 1998
2	JA-24587	Rear Table	
3	JA-52134	Screw	4 required
4	JC-80583	Washer	4 required
5	20275	Nut	16 required
6	J1185073	Washer	16 required
7	02422	Screw	4 required
8	JA-21481	Table Brace	2 required
9	JA-27778	Table Support Bracket Angle	2 required
10	JA-53020	Screw	8 required
11	JA-27777	Table Spacer	4 required
12	61199	Screw	2 required

N/A = Part no longer available

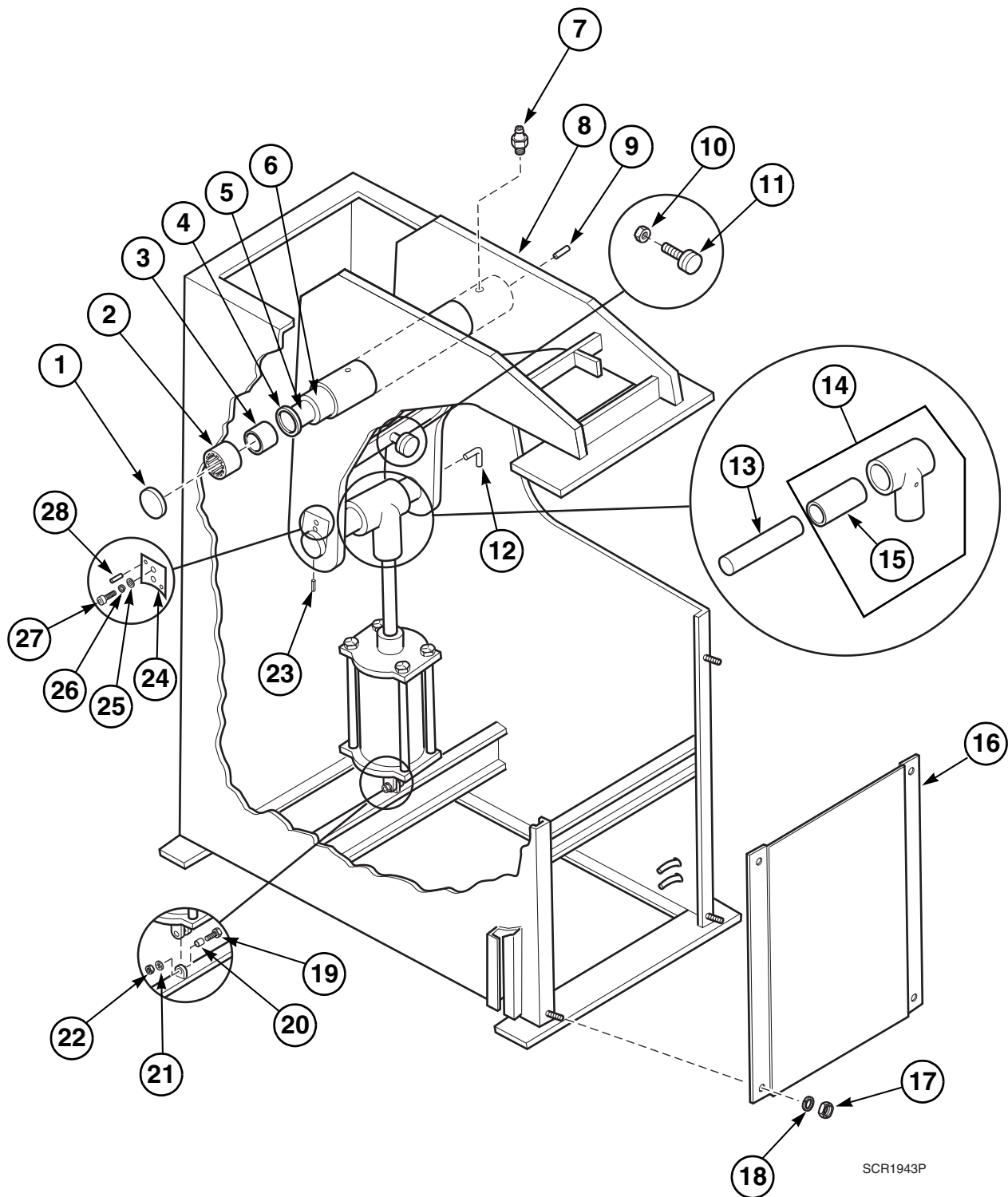
Stainless Steel Table Assembly – New Style



Stainless Steel Table Assembly – New Style

REF	PART NO.	DESCRIPTION	COMMENTS
	J200029200	Table Retrofit Kit	Includes items 1-13
1	J200029300	Front Table	
2	J0636892-00	Collar Rest Assembly	
3	F430920	Screw	2 required
4	J0636863-00	Rear Table	
5	J0220908-03	Screw	6 required
6	F430939	Screw	4 required
7	F430317	Washer	6 required
8	J043027600	Nut	10 required
9	JA-27778	Table Support Bracket Angle	2 required
10	J0636908-00	Right Table Bracket	
11	F431017	Nut	2 required
12	F431123	Washer	2 required
13	J0636907-00	Left Table Bracket	

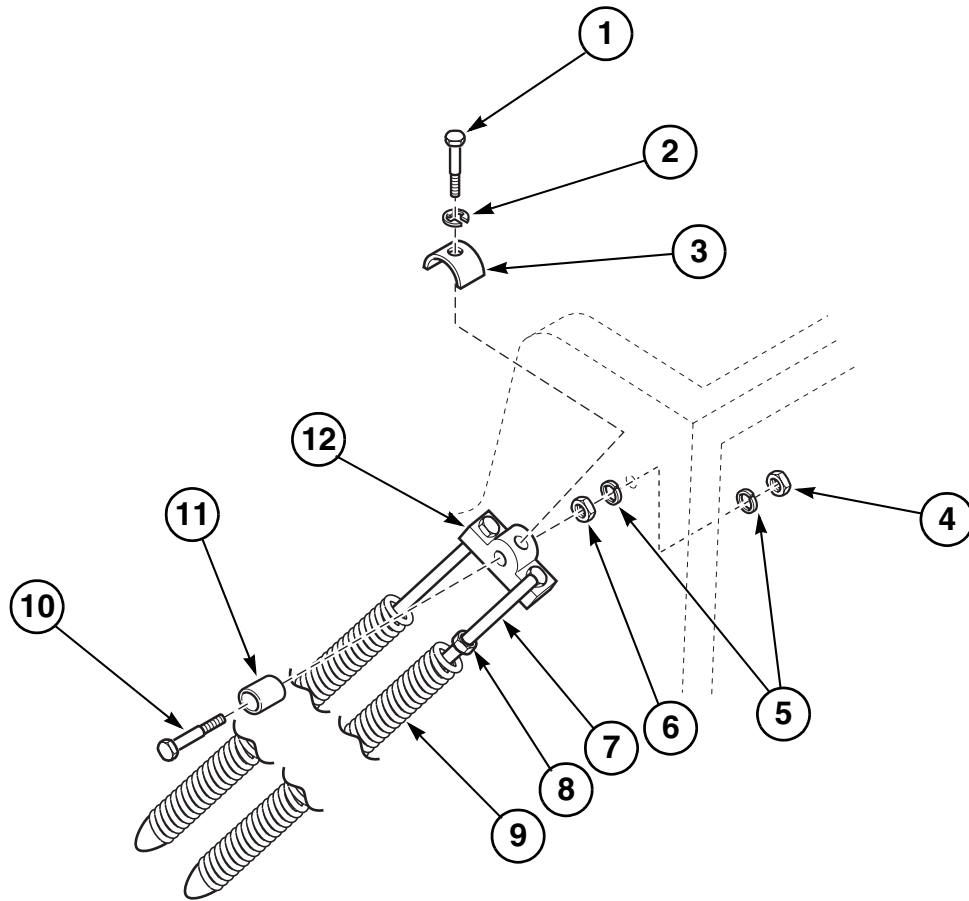
Frame and Pressure Arm Assembly



Frame and Pressure Arm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JC-30809	Straight Grease Fitting	Use with item 20
1	JA-30139	Disc	
2	JA-50892	Needle Bearing	
3	JA-50893	Inner Race Bearing	
4	JA-15175	Washer	16 gauge
	J1422278	Washer	20 gauge
5	JA-24941	Pressure Arm Shaft	
6	JA-25029	Spacer	
7	J1012111	Straight Grease Fitting	
8	J200046900	Pressure Arm Weldment	
9	JA-50362	Screw	
10	70142	Nut	
11	J1042480	Bumper	
12	JA-25011	Lock Pin	Models through 1997
13	JA-27760	Clevis Shaft	
	J1474709	Clevis Shaft	
14	JA-04358	Air Cylinder Clevis Assembly	Includes item 15
15	JA-50904	Oilless Sleeve Bearing	
16	JA-27801	Front Cover	
17	20275	Nut	
18	J1001007	Washer	
19	JC-63342	Screw	2 required; Models through April 1992
	JA-50900	Screw	2 required; Models starting April 1992
20	JA-55082	Spherical Bearing	
21	91200	Washer	
22	J1000850	Nut	
23	JA-50524	Cotter Pin	Models through 1997
24	J1474691	Pivot Pin Lock Key	
25	JC-80513	Washer	
26	J1185073	Washer	
27	JC-62516	Screw	
28	J1436799	Roll Pin	

Counter Balance Spring

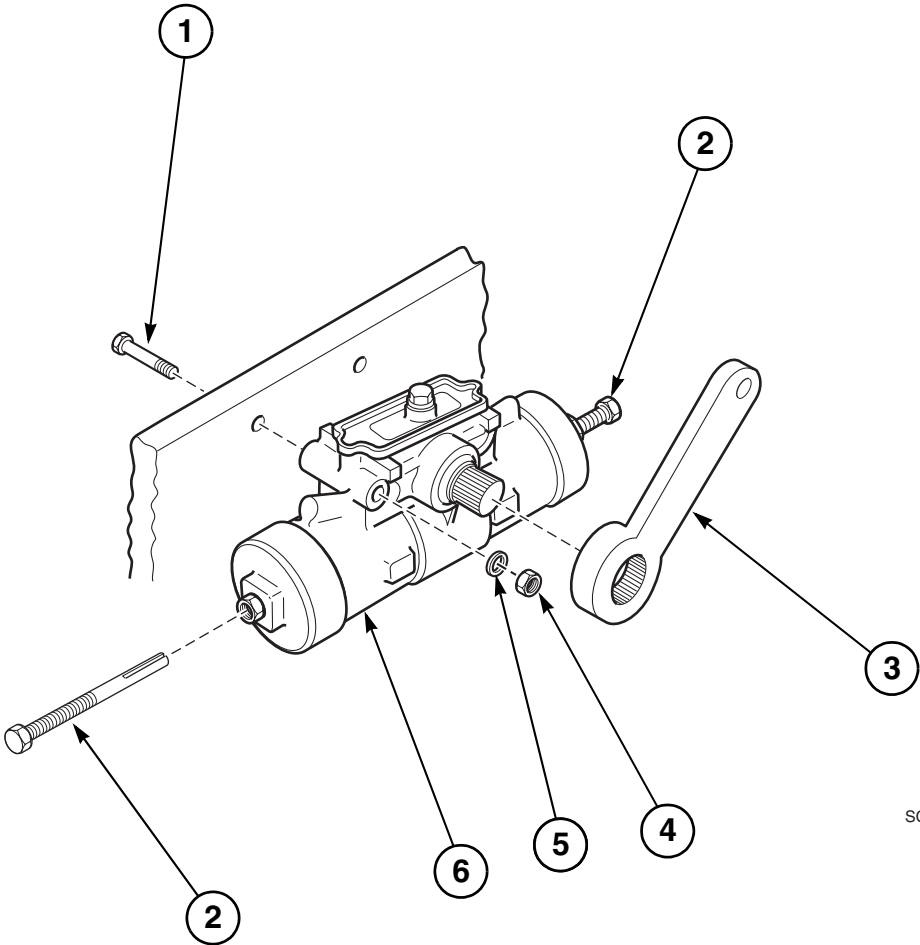


SCR1889P

Counter Balance Spring

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400044	Screw	
2	J1000975	Washer	
3	JA-15931	Spring Clip	
4	JC-48288	Nut	
5	JA-53116	Washer	2 required
	JA-53363	Washer	2 required
6	M400023	Nut	
7	JA-18003	Bolt	Use with spring assembly nos. 2, 3 and 4
	JA-12742	Bolt	Use with spring assembly no. 6B
8	M400026	Nut	2 required
9	JA-03942	Head Spring Assembly	No. 2; Use as required; When reordering, refer to number stamped in slug for spring identification
	JA-03943	Head Spring Assembly	No. 3; Use as required; When reordering, refer to number stamped in slug for spring identification
	JA-03944	Head Spring Assembly	No. 4; Use as required; When reordering, refer to number stamped in slug for spring identification
	JA-04887	Spring Assembly	No. 6B; Use as required; When reordering, refer to number stamped in slug for spring identification
10	JA-55335	Screw	
11	JA-50896	Oilless Sleeve Bearing	
12	JA-05584	Left Spring Hanger	

Shock Absorber Assembly

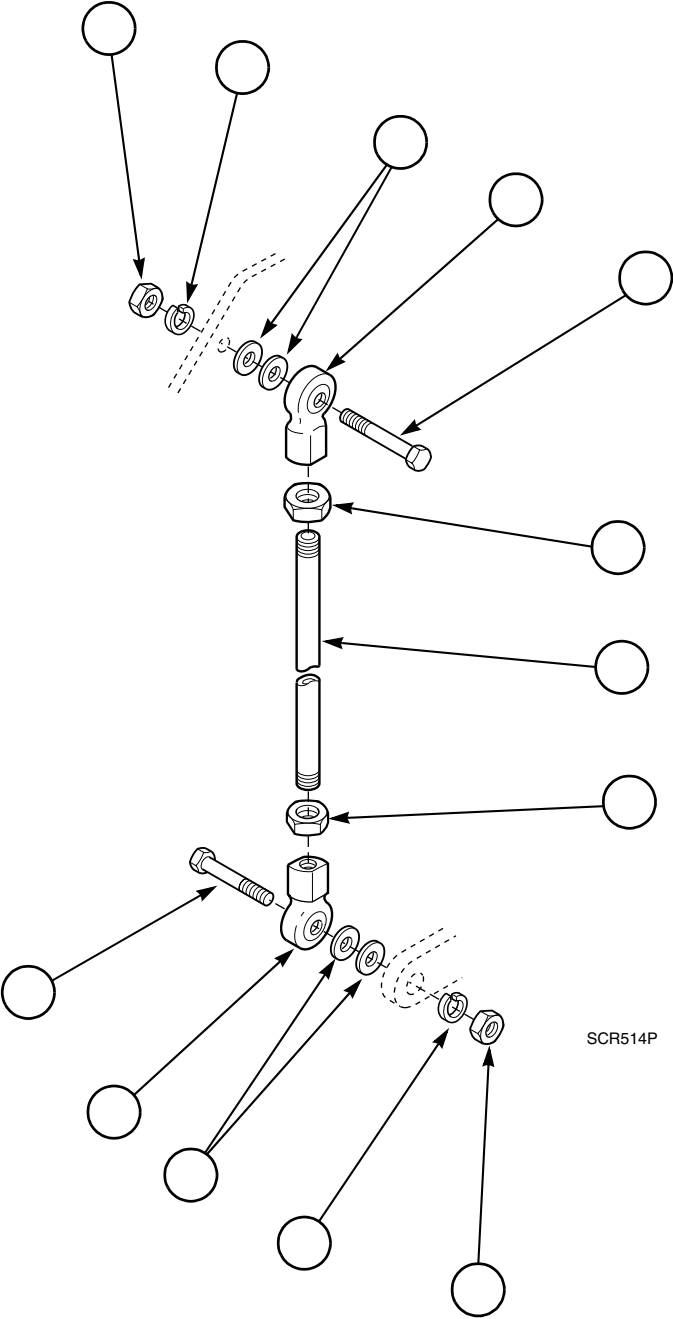


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Shock Absorber Assembly

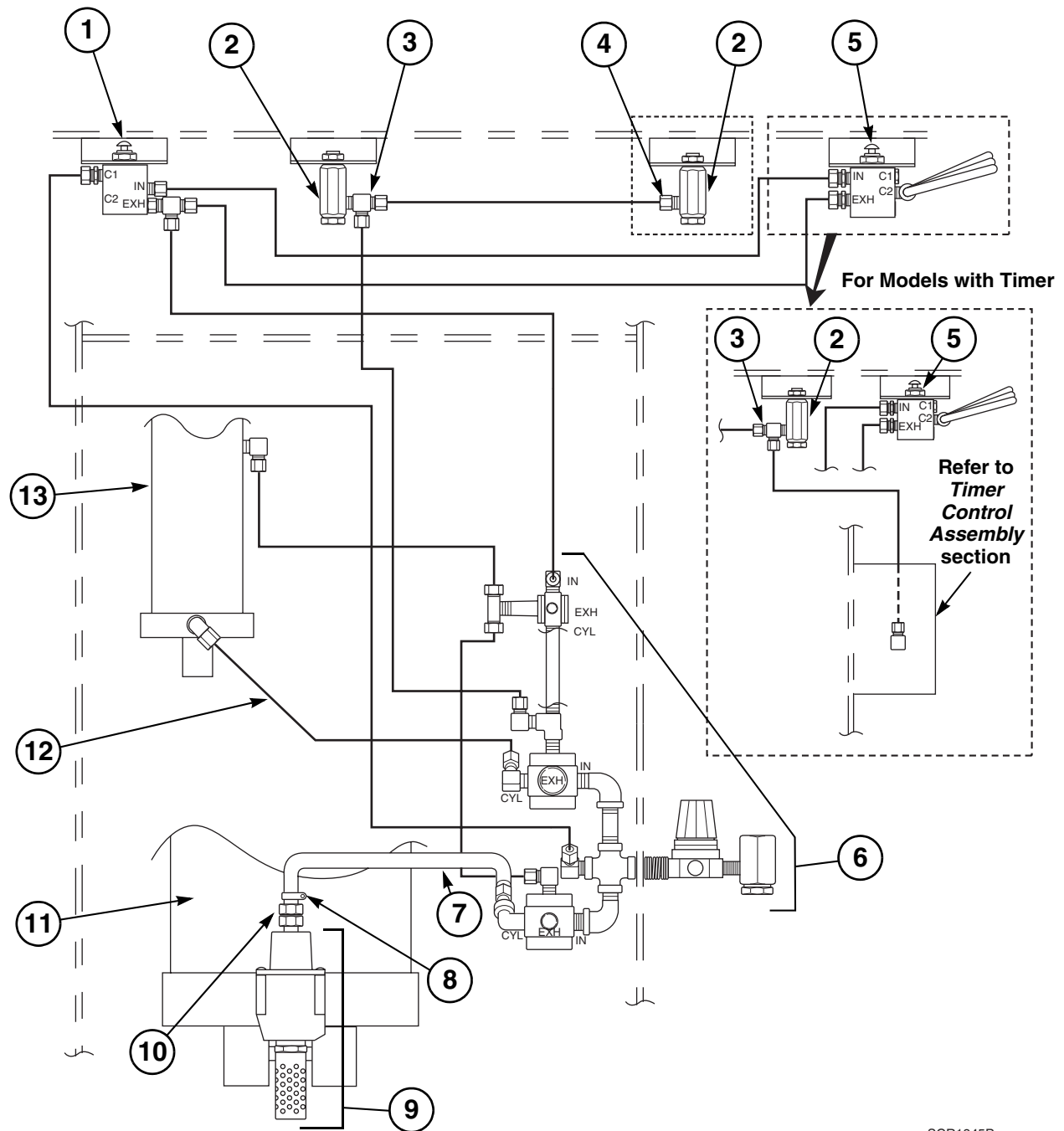
REF	PART NO.	DESCRIPTION	COMMENTS
	J1326057	Shock Absorber Assembly	Includes items 2, 3, 6 and J1010-000651 Shock Absorber Rebuild Kit
	J1010-000651	Shock Absorber Rebuild Kit	Includes end cap gasket, 3 adjusting screws, cylinder cover gasket, seal, plug and plug gasket; Models starting April 1992
	J1010-000123	Shock Absorber Rebuild Kit	Includes end cap gasket, 3 adjusting screws, cylinder cover gasket, seal, plug and plug gasket; Models through April 1992
1	JA-50198	Screw	
2	JA-53760	Screw	2 required
3	JA-51272	Shock Absorber Arm	
4	J1000850	Nut	
5	JA-54158	Washer	
6	J1041722	Shock Absorber	

Check Rod Assembly



JA-82474	Check Rod Assembly	Includes items 4, 6 and 7-9
JA-52031	Nut	2 required
JA-54158	Washer	2 required
J1001338	Washer	4 required
JA-54141	Female Rod End Bearing	Left
JA-50282	Screw	
J1065689	Nut	
JA-27758	Check Rod	
J1065671	Nut	
JA-53961	Female Rod End Bearing	Right
JA-50281	Screw	

Air Schematic – Models Starting January 1991 Through May 1997

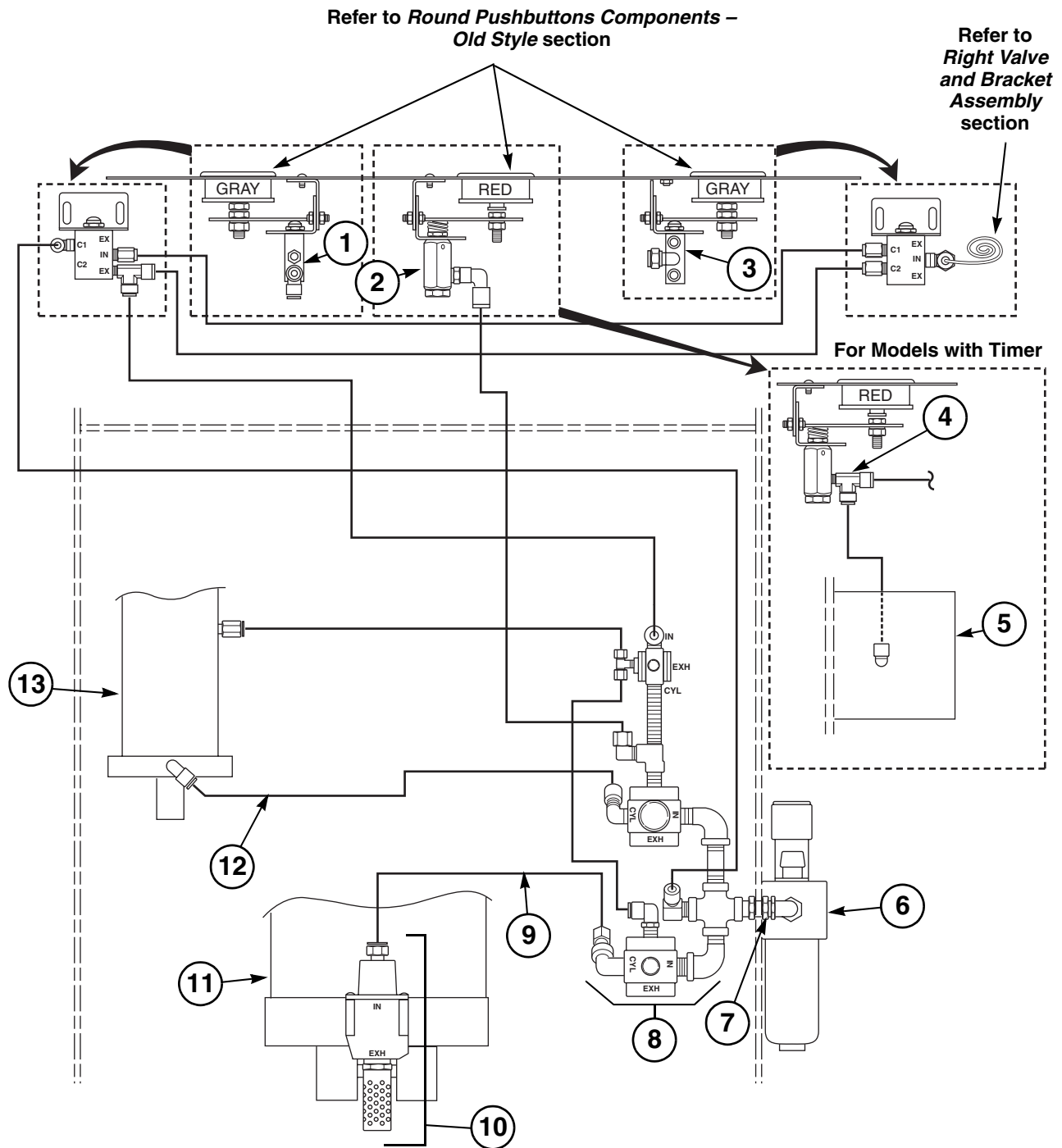


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Air Schematic – Models Starting January 1991 Through May 1997

REF	PART NO.	DESCRIPTION	COMMENTS
	J1327634	Air Hose Assembly	Includes items 8-10
	JM-95918	Tubing	Nylon; 3/16 inch OD
1	J1400613	Left Close Valve Assembly	Refer to <i>Left Close Valve Assembly</i> section for parts breakdown
2	J1568757	Middle Valve and Bracket Assembly	2 required; Refer to <i>Valve and Bracket Assembly – With Timer</i> section for parts breakdown
3	JA-52314	Male Compression Tee	
4	J1151661	Compression Connector	
5	J1400605	Right Close Valve Assembly	Refer to <i>Right Close Valve Assembly</i> section for parts breakdown
6	J1448588	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
7	J1327642	Air Hose	22 inches
8	JC-21530	Worm Gear Clamp	2 required
9	J1327568	Quick Exhaust Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
10	JA-11534	Barbed Hose Connector	
11	J0798874	Pressing Cylinder Retrofit Kit	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
	J0798873	Pressing Cylinder Retrofit Kit	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
12	J1103970-00	Tubing	Nylon; 1/4 inch OD
13	JKIT-00246	Closing Cylinder Kit	Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

Air Schematic – Models Starting June 1997 Through November 2003



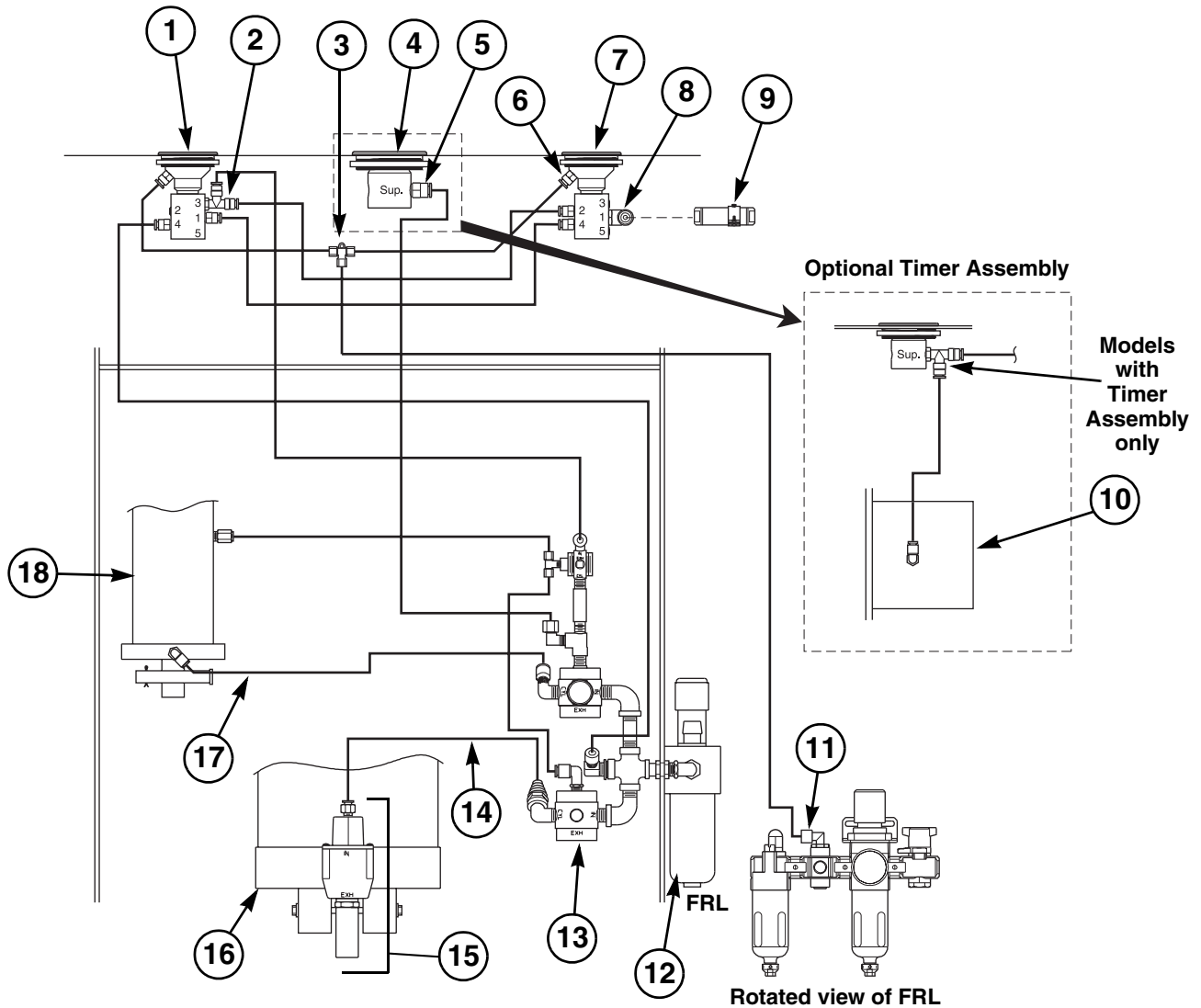
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Air Schematic – Models Starting June 1997 Through November 2003

REF	PART NO.	DESCRIPTION	COMMENTS
	J1103970-00	Tubing	Polyflo; 1/4 inch OD
1	J1568765	Left Valve and Bracket Assembly	Refer to <i>Left Valve and Bracket Assembly</i> section for parts breakdown
2	J1571389	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly – Without Timer</i> section for parts breakdown
3	J1568740	Right Valve and Bracket Assembly	Refer to <i>Right Valve and Bracket Assembly</i> section for parts breakdown
4	J1568757	Middle Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly – With Timer</i> section for parts breakdown
5	J1478577	Timer Control Assembly	110-120 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
	J1478585	Timer Control Assembly	220-240 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
6	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
7	J1408020	Tubing Connector	
8	J200104800	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
9	J1327634	Air Hose Assembly	22 inches; Includes connector, hose and clamps
10	J1327568	Quick Exhaust Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
11	J0798874	Pressing Cylinder Retrofit Kit	Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
12	J0141711-00	Tubing	Polyflo; Black; 3/8 inch OD
13	J1572890	Closing Cylinder Assembly	Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

Air Schematic (Drawing 1 of 2)

Timer Models Starting November 2003 Through February 29, 2004 and Starting Again April 17, 2004
Non-Timer Models Starting November 2003 Through February 29, 2004



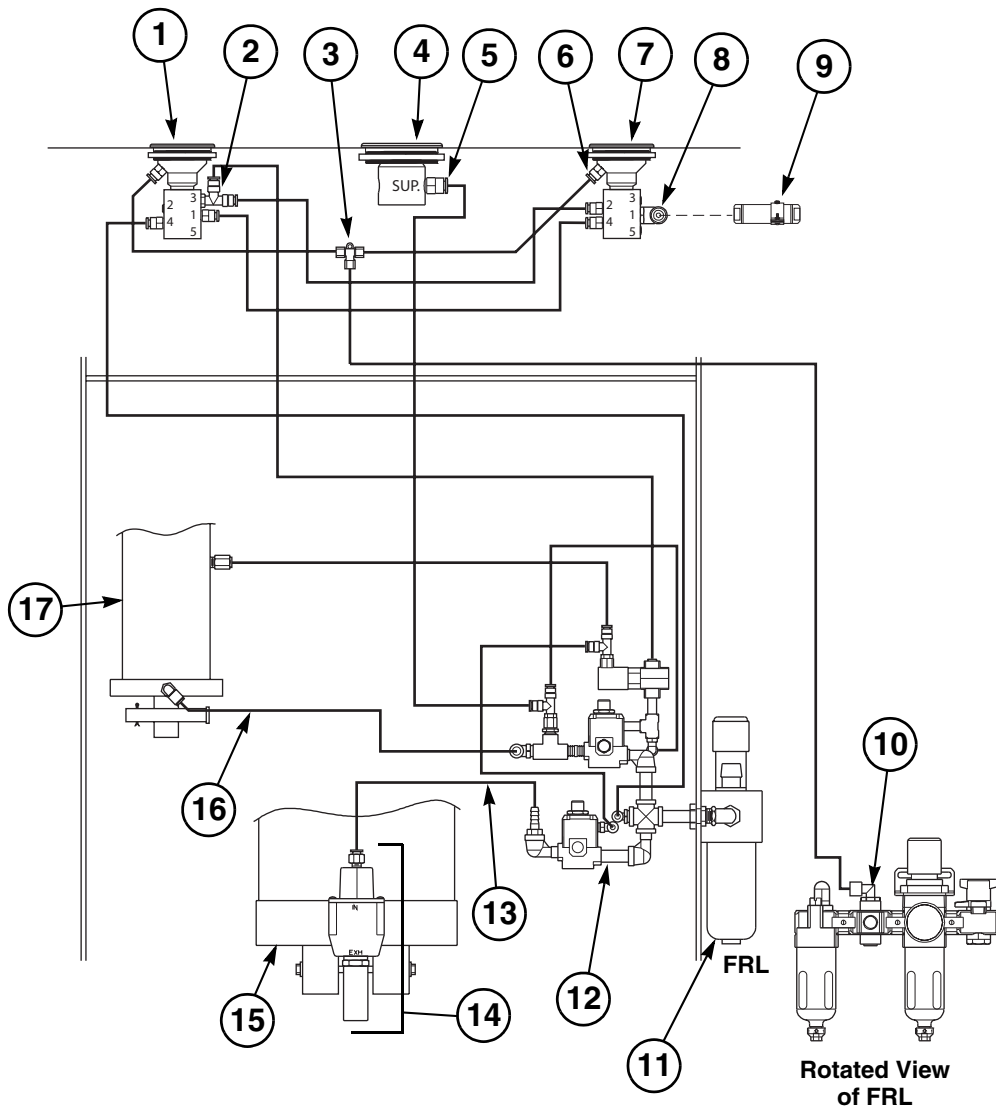
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Air Schematic (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J200012600	Pushbutton	Gray; 4-way
2	J1438357	Quick Tubing Tee	2 required for machines with timers
3	J0140949-00	Union Tee	
4	J200012300	Pushbutton	Red; 3-way
5	J1408004	Connector	5 required
6	J0140961-00	Connector	2 required
7	J200012700	Pushbutton	Gray; 4-way
8	J1407741	Swivel Tubing Elbow	
9	J200041400	Pneumatic Reservoir	Refer to <i>Reservoir Assembly</i> section for parts breakdown
10	J1478577	Timer Control Assembly	110 Volt; Includes items 1-40; Refer to <i>Timer Control Assembly</i> section for parts breakdown
	J1478585	Timer Control Assembly	220 Volt; Includes items 1-40; Refer to <i>Timer Control Assembly</i> section for parts breakdown
11	J1419811	Swivel Tubing Elbow	
12	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models through June 2003
	J0270328-00P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting July 2003 through November 30, 2004
	J200200400	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting December 1, 2004
13	J200104800	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
14	J1327634	Air Hose Assembly	22 inches
15	J1327568	Quick Exhaust Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
16	J0798874	Pressing Cylinder Retrofit Kit	Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
17	J0141711-00	Tubing	
18	J1572932	Air Cylinder Assembly	Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

Air Schematic (Drawing 2 of 2)

Timer Models Starting March 1, 2004 Through April 16, 2004
Non-Timer Models Starting March 1, 2004

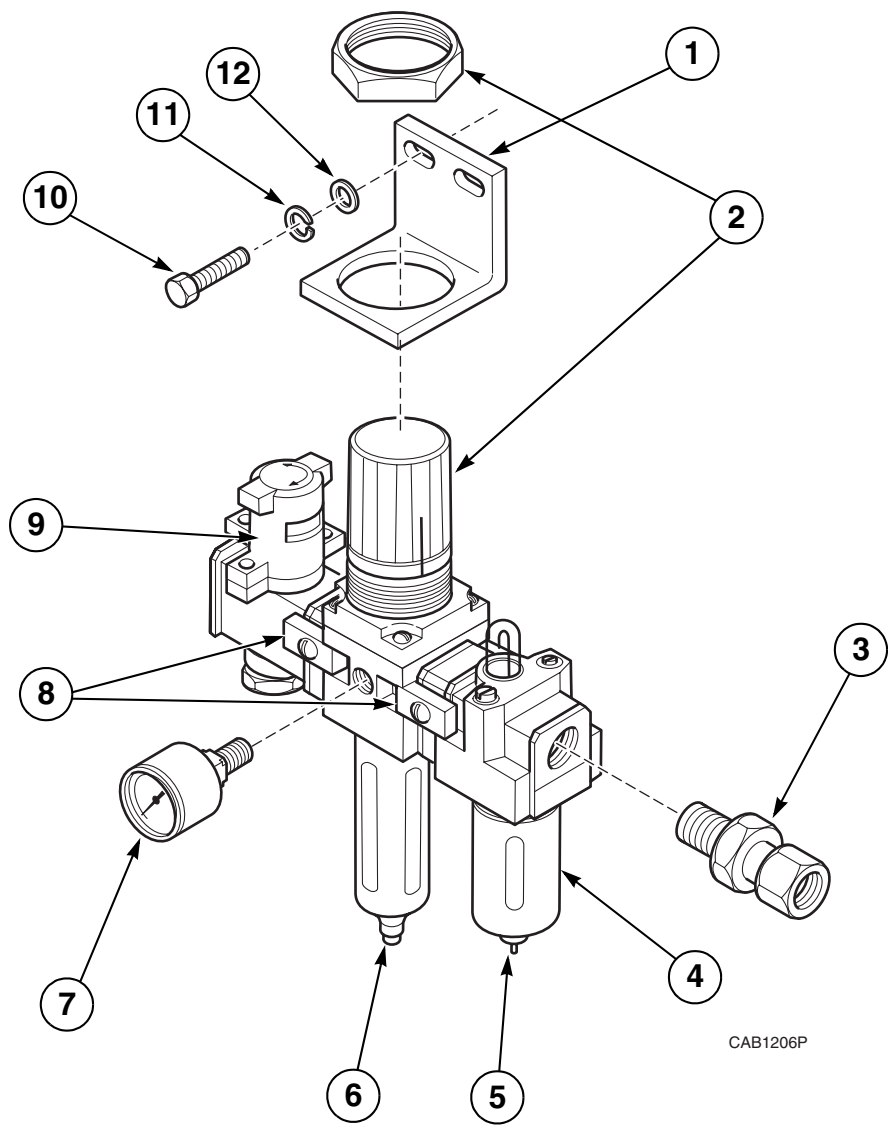


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Air Schematic (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J200012600	Pushbutton	Gray; 4-way
2	J1438357	Quick Tubing Tee	2 required for machines with timers
3	J0140949-00	Union Tee	
4	J200012300	Pushbutton	Red; 3-way
5	J1408004	Connector	5 required
6	J0140961-00	Connector	2 required
7	J200012700	Pushbutton	Gray; 4-way
8	J1407741	Swivel Tubing Elbow	
9	J200041400	Pneumatic Reservoir	Refer to <i>Reservoir Assembly</i> section for parts breakdown
10	J1419811	Swivel Tubing Elbow	
11	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models through June 2003
	J0270328-00P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting July 2003 through November 30, 2004
	J200200400	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting December 1, 2004
12	J200104800	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
13	J1327634	Air Hose Assembly	22 inches
14	J1327568	Quick Exhaust Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
15	J0798874	Pressing Cylinder Retrofit Kit	Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
16	J0141711-00	Tubing	
17	J1572932	Air Cylinder Assembly	Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

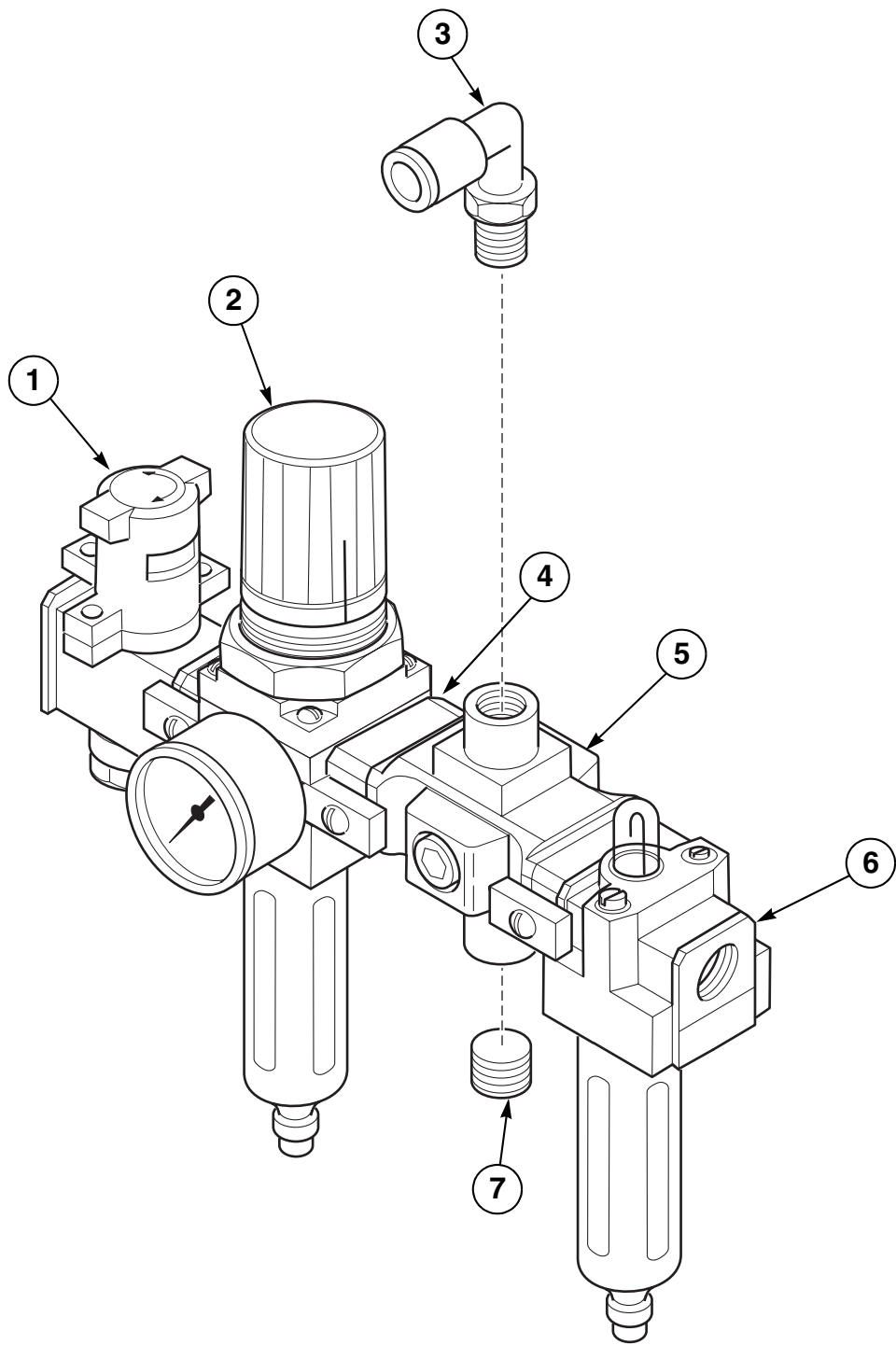
Filter/Regulator/Lubricator Assembly – Models Through June 2003



Filter/Regulator/Lubricator Assembly – Models Through June 2003

REF	PART NO.	DESCRIPTION	COMMENTS
	J1557479P	Filter/Regulator/Lubricator Assembly	Includes items 1, 2, 4 and 7-9
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J200032400	Lubricator Kit	
1	J1571405	Bracket	
2	J1557487	Filter/Regulator	0-125 psig; Includes nut
3	J1408020	Tubing Connector	
4	J1557495	Lubricator	
5	J1647536	Air Lubricator Bowl	Use with item 4
6	J1637644	Filter/Regulator Auto Drain Kit	Use with item 2
7	J1477959	Pressure Gauge	0-160 psig
8	J1571413	Spacer	2 required
9	J1557503	Lock-Out Valve	
10	JC-61608	Screw	2 required
11	J1000975	Washer	2 required
12	J1001213	Washer	2 required

**Filter/Regulator/Lubricator Assembly – Models Starting July 2003
Through November 30, 2004**

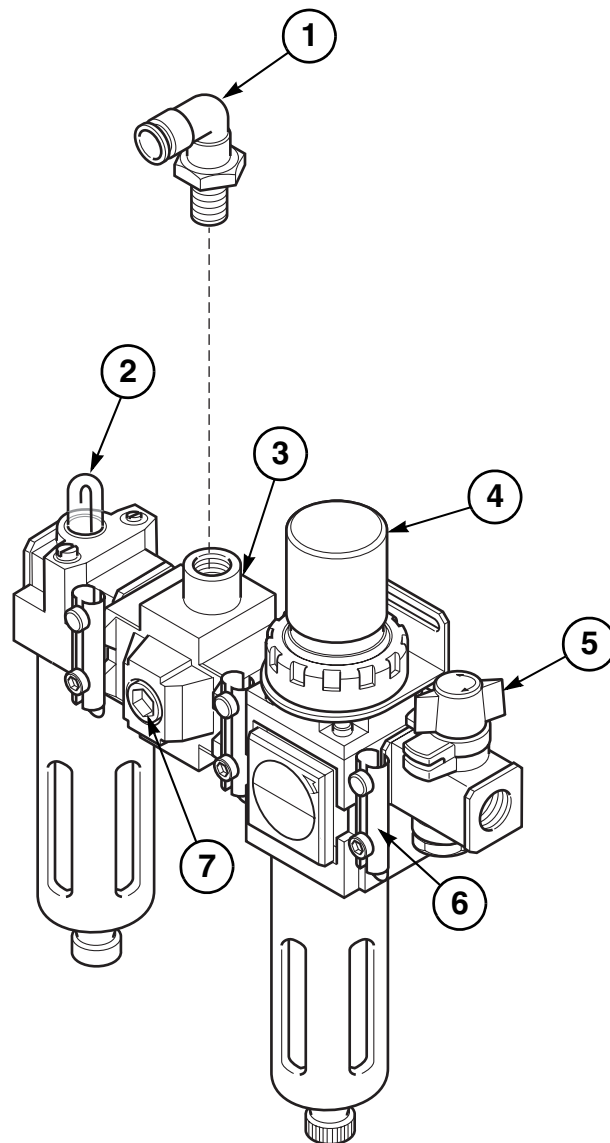


CAB2191P

Filter/Regulator/Lubricator Assembly – Models Starting July 2003 Through November 30, 2004

REF	PART #	DESCRIPTION	COMMENTS
	J0270328-00P	Filter/Regulator/Lubricator Assembly	Includes items 1-7
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J1637644	Filter/Regulator Auto Drain Kit	
	J200032400	Lubricator Kit	
1	J1557503	Lock-Out Valve	
2	J0270327-00	Filter/Regulator	
3	J1419811	Swivel Tubing Elbow	
4	J1571413	Spacer	3 required
5	J0432327-00	Cross Spacer	
6	J0550000-00	Lubricator	
7	JA-53076	Pipe Plug	2 required

Filter/Regulator/Lubricator Assembly – Models Starting December 1, 2004



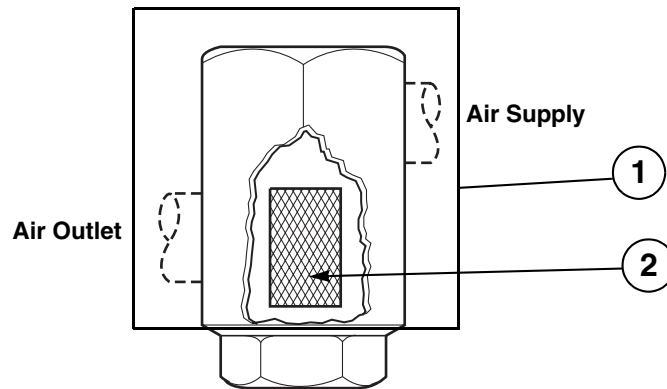
SCR1953P

Filter/Regulator/Lubricator Assembly – Models Starting December 1, 2004

REF	PART NO.	DESCRIPTION	COMMENTS
	J200200400	Filter/Regulator/Lubricator Assembly	Includes items 1-7
1	J1419811	Swivel Tubing Elbow	
2	J200199900	Lubricator Assembly	
3	J200179400	Cross Spacer	
4	J200179100	Filter/Regulator Assembly	
5	J200179000	Lock-Out Valve	
6	J200179300	Connector Assembly	3 required
7	JA-54394	Pipe Plug	

Air Strainer Assembly

Models Through June 1997



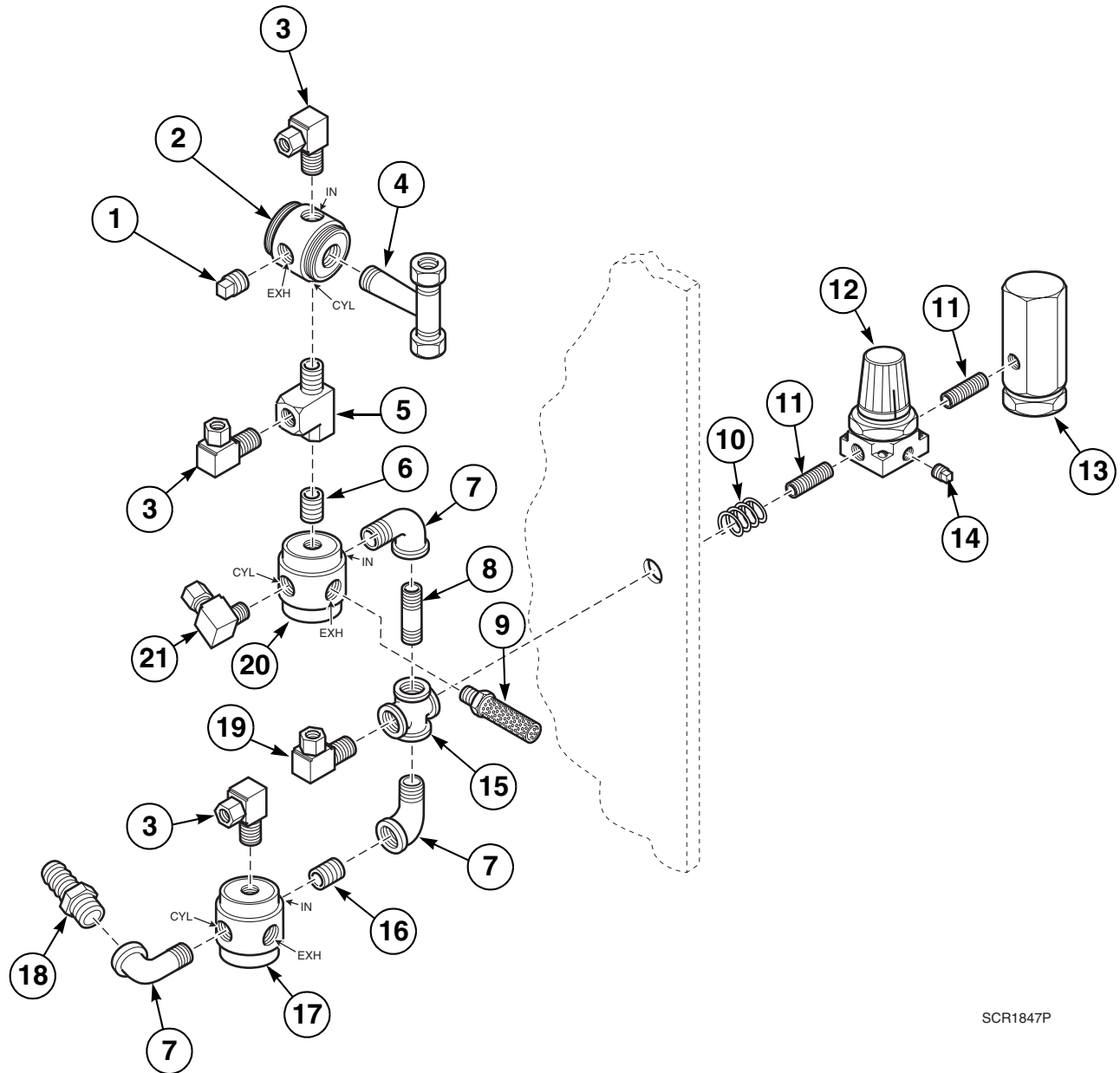
CAB224P

Air Strainer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-00211	Air Strainer Assembly	Order if your machine does not have a Filter/Regulator/ Lubricator Assembly; Includes item 2
2	JA-10908	Screen	

Air Inlet Assembly (Drawing 1 of 4)

Models Starting April 1992 Through May 1997



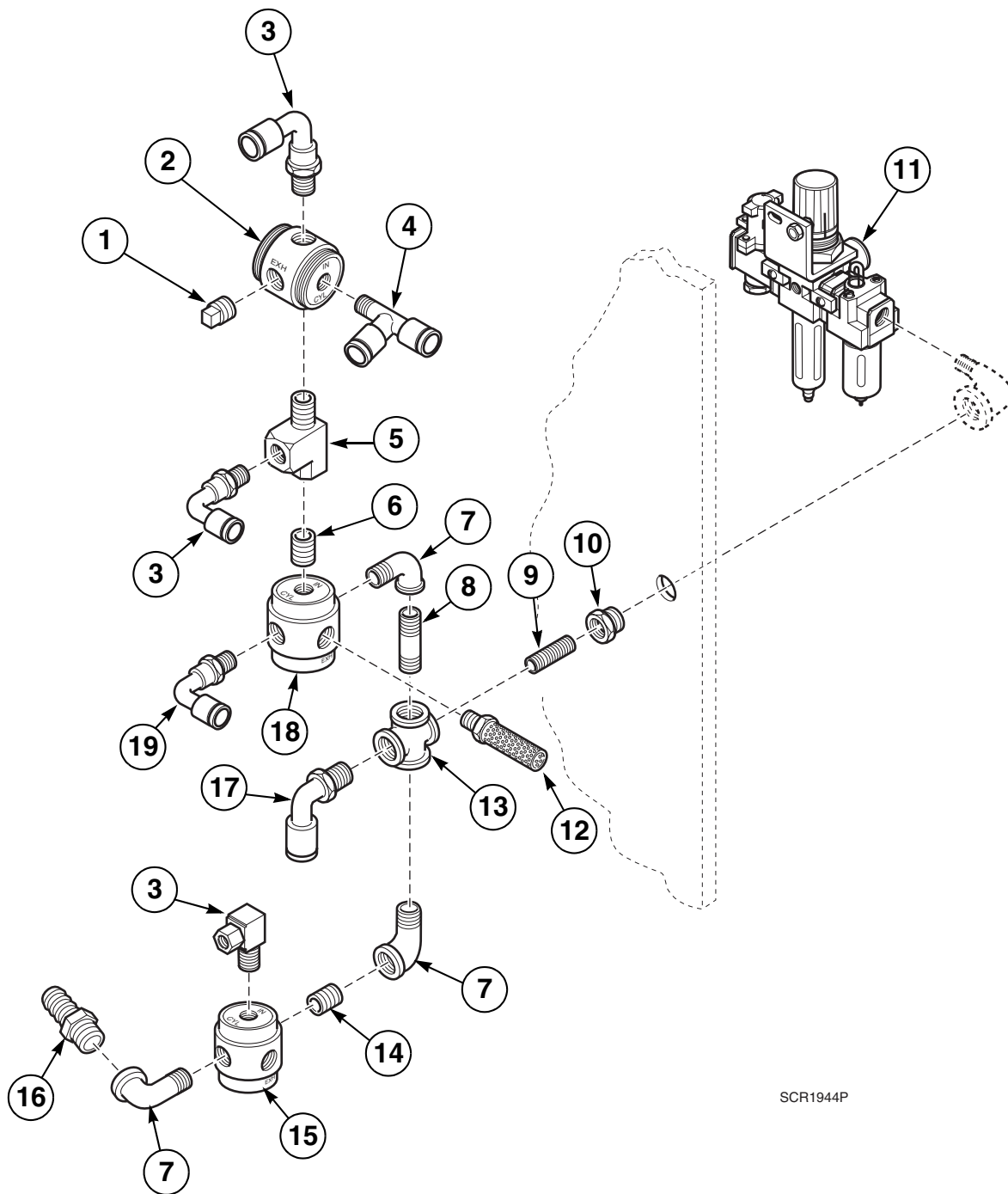
SCR1847P

Air Inlet Assembly (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1448588	Air Inlet Assembly	Includes items 1-21
1	J1151794	Pipe Plug	
2	JA-54437	3-Way Dump Valve	125A; NO; JA-54070 Valve Kit
3	JA-50770	Male Compression Elbow	3 required
4	JC-30734	Male Compression Tee	
5	JC-30541	Street Pipe Tee	
6	J1232313	Pipe Nipple	
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	JA-53584	Air Muffler	
10	JA-51372	Compression Spring	
11	J1026335	Pipe Nipple	
12	JA-54181	Air Relieving Regulator	
13	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
14	JA-53076	Pipe Plug	
15	J1184530	Pipe Cross	
16	J115175201	Pipe Nipple	
17	JA-54354	3-Way Dump Valve	250A; NC; JA-54468 Seal Repair Kit
18	JA-11534	Barbed Hose Connector	
19	J1357177	Male Compression Elbow	
20	JA-53550	3-Way Dump Valve	250AA; NC; JA-54069 Valve Kit
21	J1151653	Compression Elbow	

Air Inlet Assembly (Drawing 2 of 4)

Timer Models Starting May 1997 Through February 29, 2004 and Starting Again April 16, 2004 Through August 18, 2004
Non-Timer Models Starting May 1997 Through February 29, 2004



Air Inlet Assembly (Drawing 2 of 4)

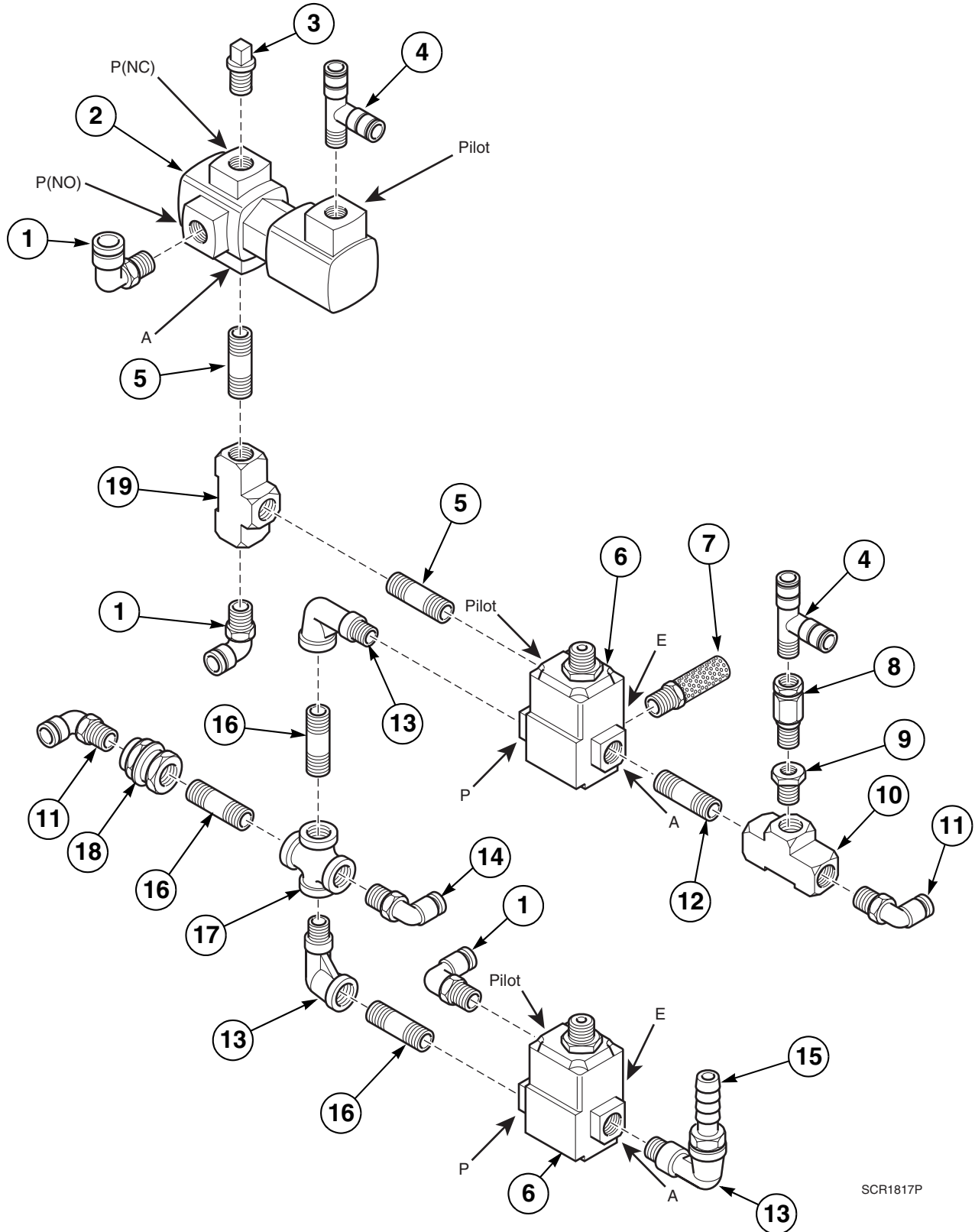
REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Air Inlet Assembly	Includes items 1-10 and 12-19
1	J1151794	Pipe Plug	
2	JA-54437	3-Way Dump Valve	125A NO; JA-54070 Valve Kit
3	J1407741	Swivel Tubing Elbow	3 required
4	J1437029	Quick Tubing Tee	
5	JC-30541	Street Pipe Tee	
6	J1232313	Pipe Nipple	
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	J115175201	Pipe Nipple	
10	J1482389	Pipe Bulkhead Fitting	
11	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models through June 2003
	J0270328-00P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting July 2003 through November 30, 2004
	J200200400	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting December 1, 2004
12	JA-53584	Air Muffler	
13	J1184530	Pipe Cross	
14	J1026335	Pipe Nipple	
15	JA-54354	3-Way Dump Valve	250A NC; JA-54468 Seal Repair Kit
16	JA-11534	Barbed Hose Connector	
17	J1419811	Swivel Tubing Elbow	
18	JA-53550	3-Way Dump Valve	250AA NC; JA-54069 Valve Kit
19	J1410323	Male Tubing Elbow	

N/A = Part no longer available

Air Inlet Assembly (Drawing 3 of 4)

Timer Models Starting March 1, 2004 Through April 16, 2004

Non-Timer Models Starting March 1, 2004



Air Inlet Assembly (Drawing 3 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	J200104800	Air Inlet Assembly	Includes items 1-19
1	J1407741	Swivel Tubing Elbow	3 required
2	J200053200	Air Valve	3-way; NO; Air pilot
3	JA-54394	Pipe Plug	
4	J1438357	Quick Tubing Tee	2 required
5	J1026103	Pipe Nipple	2 required
6	J0381776-00	Air Valve	2 required
7	JA-53584	Air Muffler	
8	J200128100	Fixed Orifice	
9	JC-19609	Reducing Bushing	
10	J1188242	Pipe Tee	
11	J1410323	Male Tubing Elbow	2 required
12	J115175201	Pipe Nipple	
13	J1231521	Street Pipe Elbow	3 required
14	J1419811	Swivel Tubing Elbow	
15	JA-11534	Barbed Hose Connector	
16	JC-4606101	Pipe Nipple	3 required
17	J1184530	Pipe Cross	
18	J1482389	Pipe Bulkhead Fitting	
19	JC-70613	Pipe Tee	

Timer Models Starting August 19, 2004

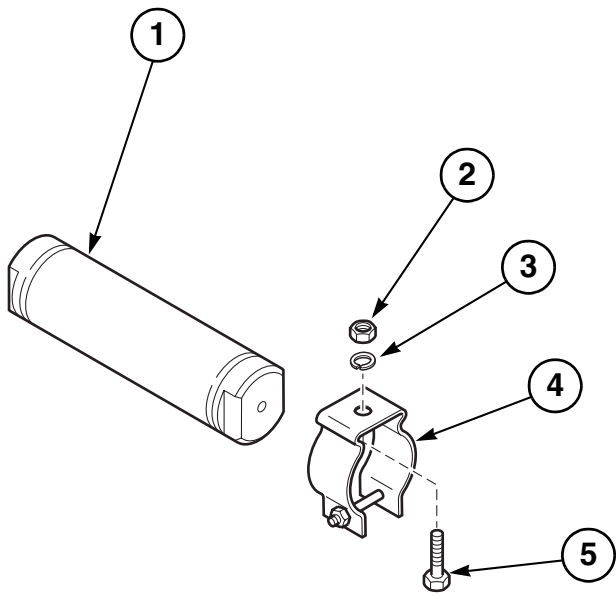


Air Inlet Assembly (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	J200128500	Air Inlet Assembly	Includes items 1-18
1	J1438357	Quick Tubing Tee	
2	J1407741	Swivel Tubing Elbow	3 required
3	JA-54437	3-Way Dump Valve	NO
4	JC-30541	Street Pipe Tee	
5	J1232313	Pipe Nipple	
6	JA-53550	3-Way Dump Valve	NC
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	J1482389	Pipe Bulkhead Fitting	
10	J115175201	Pipe Nipple	
11	J1184530	Pipe Cross	
12	J1026335	Pipe Nipple	
13	JA-54354	3-Way Dump Valve	NC
14	JA-11534	Barbed Hose Connector	
15	J1419811	Swivel Tubing Elbow	
16	JA-53584	Air Muffler	
17	J1410323	Male Tubing Elbow	
18	J1151794	Pipe Plug	

Reservoir Assembly

Models Starting November 2003



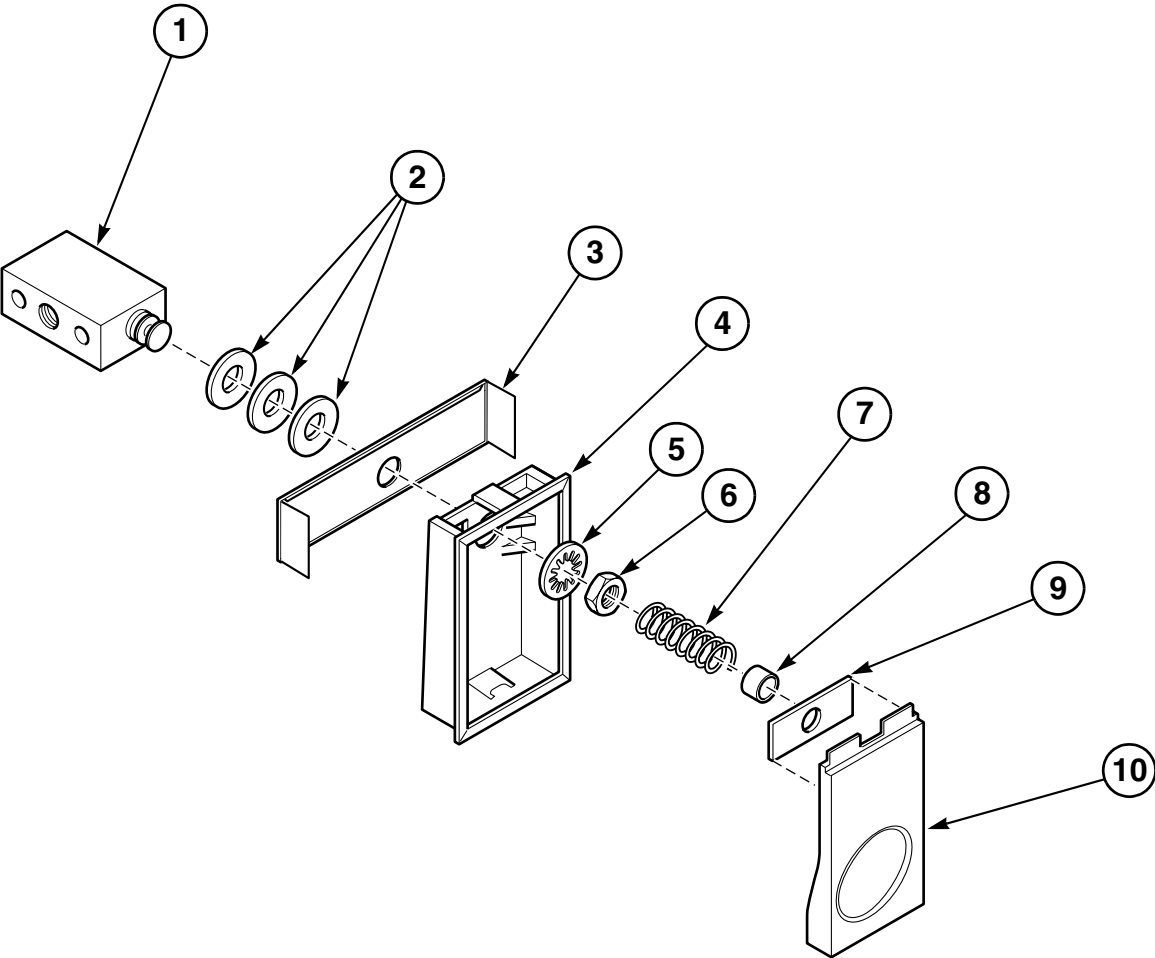
SCR1793P

Reservoir Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J200098400	Reservoir Kit	To change from old style reservoir to new style reservoir
1	J200041400	Pneumatic Reservoir	Replaces J0141711-00 Tubing, J1375880 Female Polyflo Connector and J1161413 Pipe Plug
2	20275	Nut	
3	J1185073	Washer	
4	JC-35100	Conduit Hanger	
5	F430935	Screw	

Rectangular Close Pushbutton Assembly

Models Through April 1995



SCR1887P

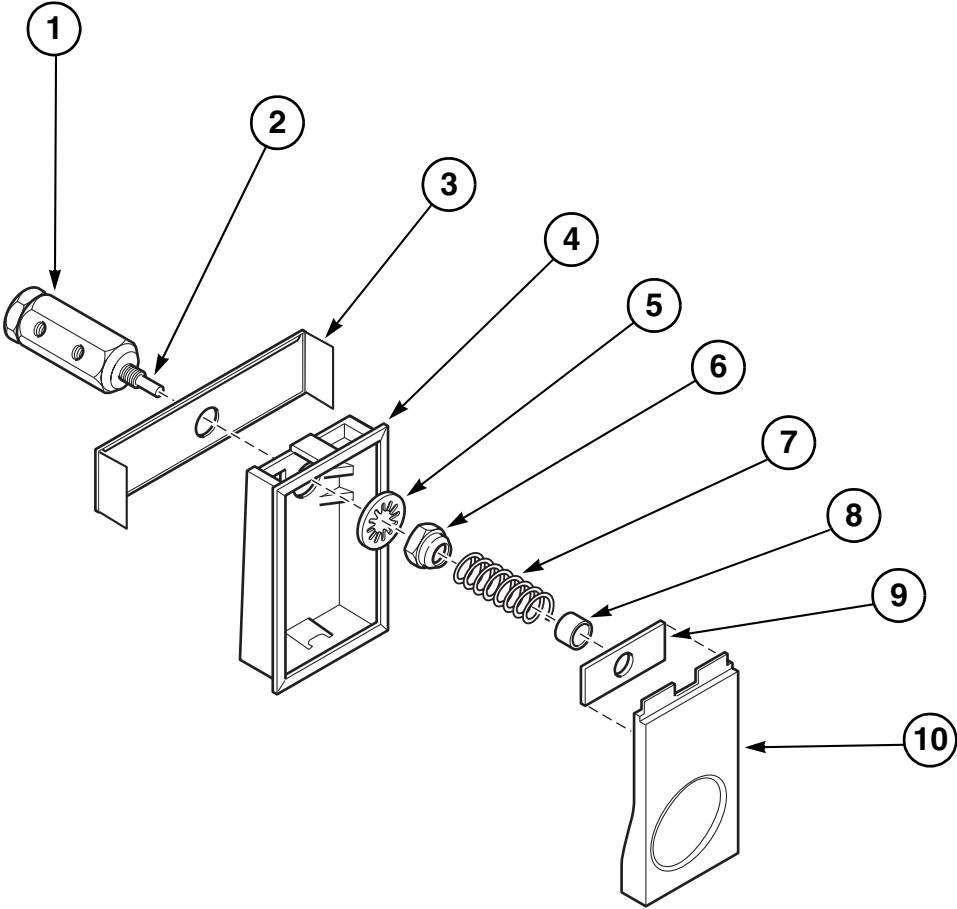
Rectangular Close Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000472	Pushbutton Assembly	Red; Includes items 3, 4, 6, 7, 9 and 10
	JKIT-00224	Contact Spacer Kit	Includes items 8 and 9
1	JA-06430	Valve Body Assembly	Models starting 1984 through 1991
	J1274182	4-Way Air Valve	Models starting 1992 through April 1995; Refer to <i>Left and Right Close Valve Assembly</i> sections for parts breakdown
	J1400332	4-Way Valve	
2	J1425412	Shim	
3	JA-29661	Button Housing Keeper	
4	JA-28485	Button Housing	Red
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	N/A	Contact Spacer	Order JKIT-00224 Contact Spacer Kit
9	JA-31094	Microswitch Contact Plate	
10	JA-28486	Pushbutton	Red

N/A = Part no longer available

Rectangular Open Pushbutton Assembly

Models Through April 1995



SCR1888P

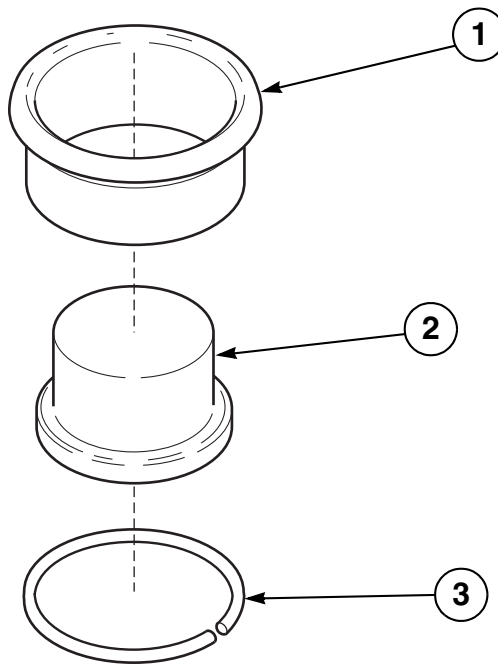
Rectangular Open Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000473	Pushbutton Assembly	Green; Includes items 3, 4, 6, 7, 9 and 10
	JKIT-00224	Contact Spacer Kit	Includes items 8 and 9
1	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1611417	Valve Stem Assembly	
3	JA-29661	Button Housing Keeper	
4	JA-28484	Button Housing	Green
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	N/A	Contact Spacer	Order JKIT-00224 Contact Spacer Kit
9	JA-31094	Microswitch Contact Plate	
10	JA-28487	Pushbutton	Green

N/A = Part no longer available

Round Pushbutton Components – Old Style

Models Starting April 1995 Through September 2003



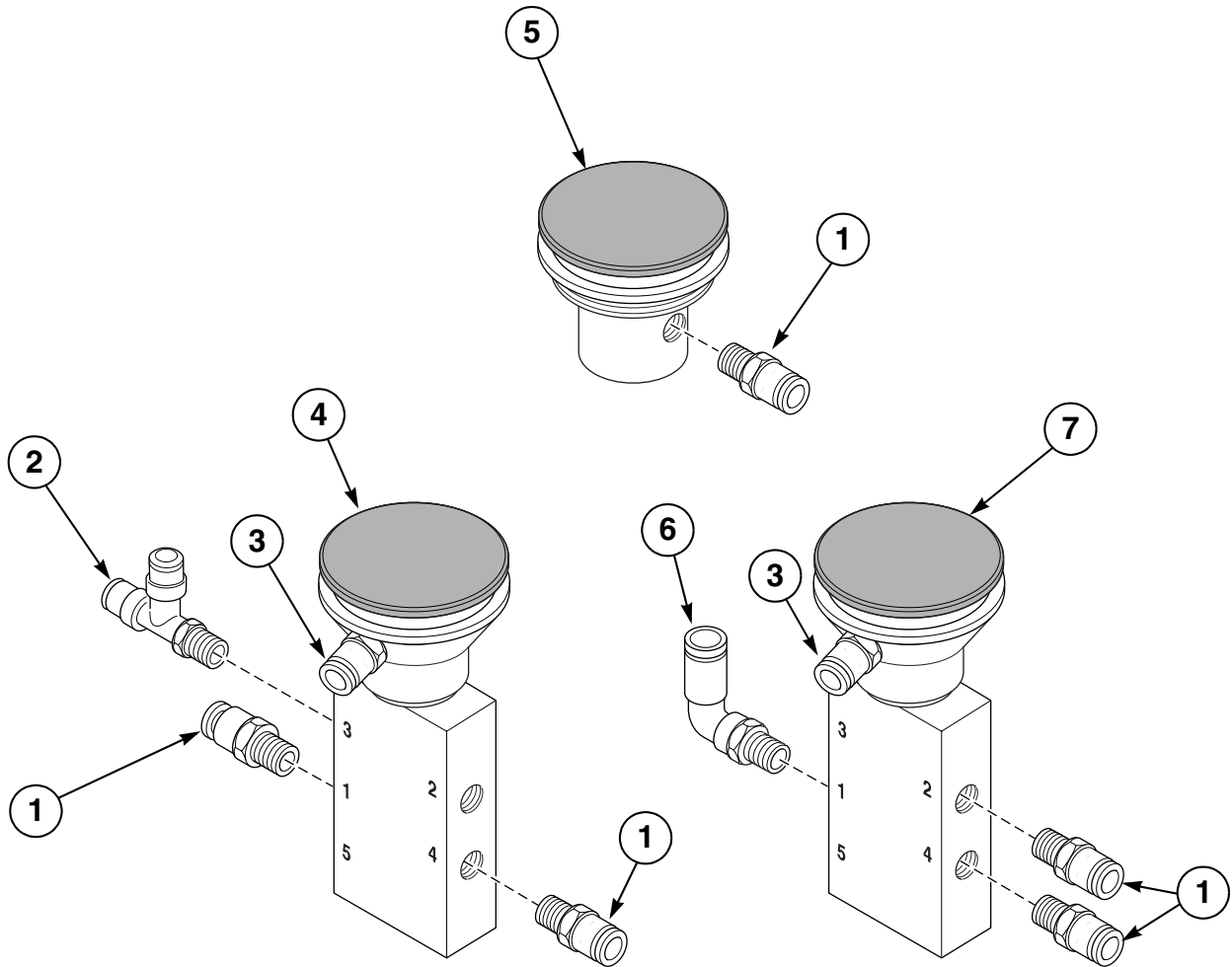
SCR1849P

Round Pushbutton Components – Old Style

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1591320	Grommet	Red
	J1591304	Grommet	Gray
	J1591361	Grommet	Green
2	JA-04665	Pushbutton	Red
	J1538958	Pushbutton Assembly	Gray
	JA-04664	Pushbutton Assembly	Green
3	JA-17705	Lock Ring	

Round Pushbutton Components – New Style

Models Starting October 2003



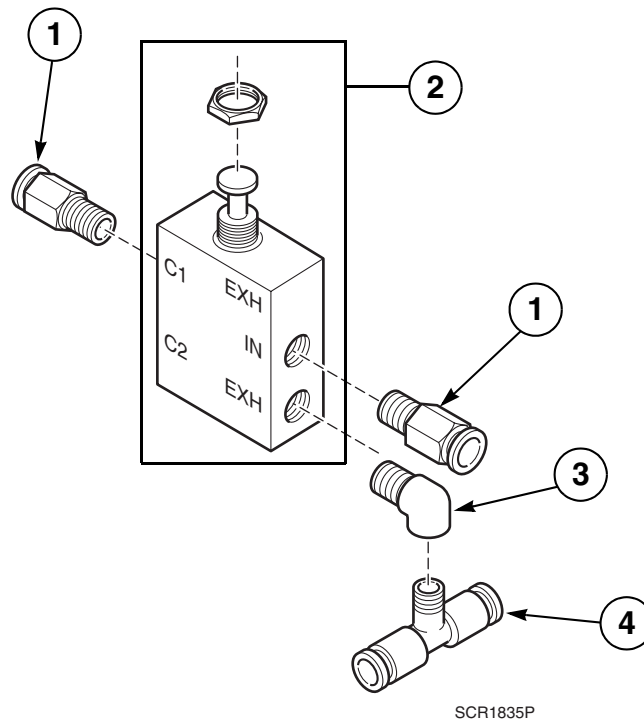
SCR1806P

Round Pushbutton Components – New Style

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1408004	Connector	5 required
2	J1438357	Quick Tubing Tee	
3	J0140961-00	Connector	2 required
4	J200012600	Pushbutton	Gray; Left; 4-way
5	J200012300	Pushbutton	Red; 3-way
6	J1407741	Swivel Tubing Elbow	
7	J200012700	Pushbutton	Gray; Right; 4-way

Left Close Valve Assembly

Models with Rectangular Close Pushbutton Assembly

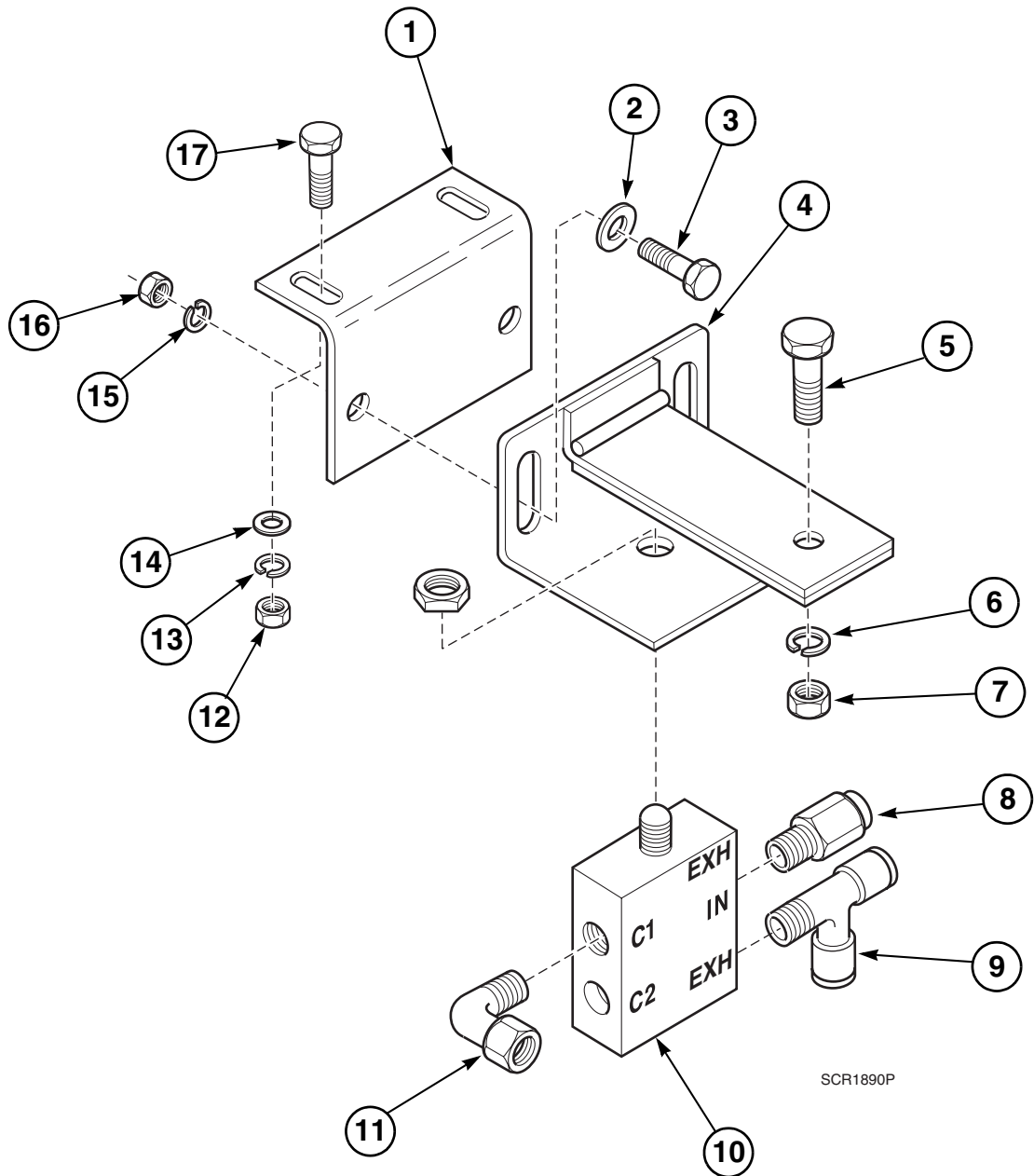


Left Close Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400613	Left Close Valve Assembly	Includes items 1-4
1	J1416759	Male Tubing Connector	2 required
2	J1586791	4-Way Air Valve	Includes nut
3	JC-28235	Street Pipe Elbow	
4	J1528587	Male Tubing Tee	

Left Valve and Bracket Assembly

Models with Old Style Round Pushbutton Assembly



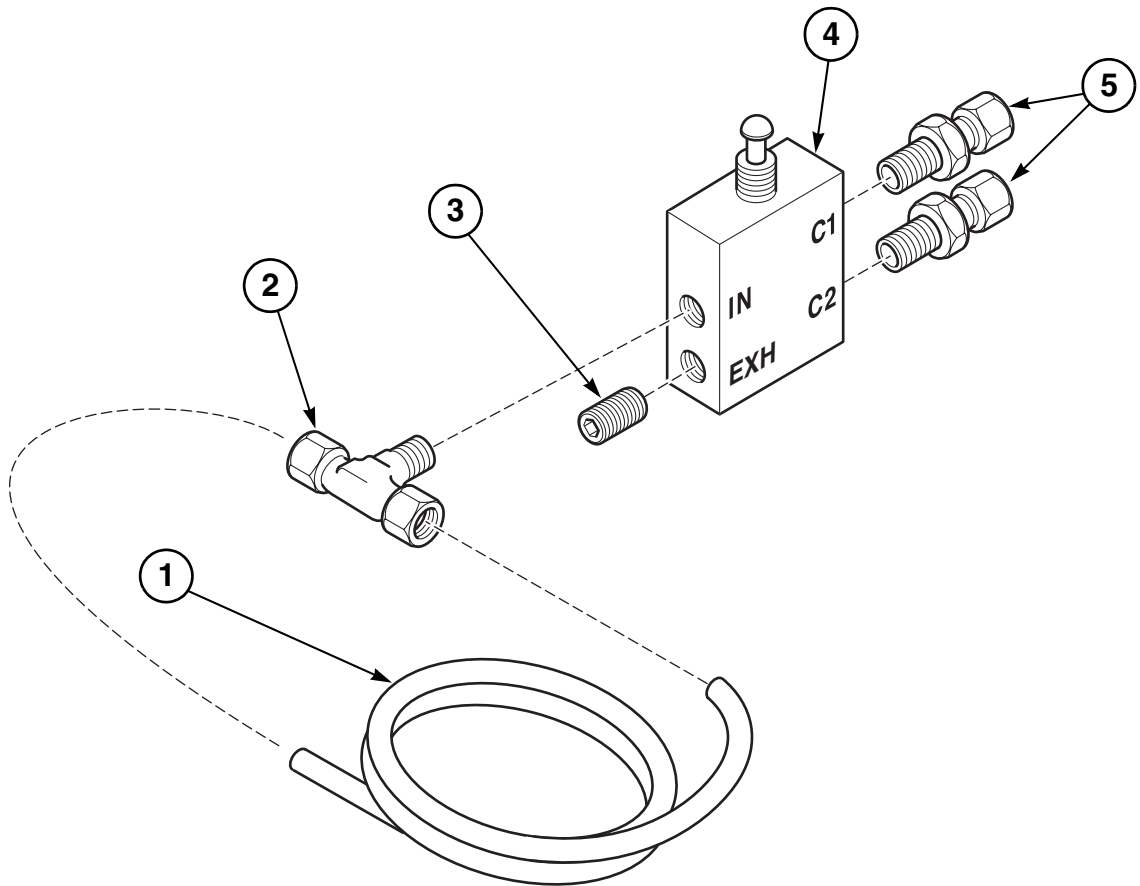
Left Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568765	Left Valve and Bracket Assembly	Includes items 1-11, 15 and 16
1	J1568732	Bracket Mounting	
2	F430312	Washer	2 required
3	F430902	Screw	2 required
4	J1492883	Bracket Assembly	
5	N/A	Screw	
6	F430321	Washer	
7	F431004	Nut	2 required
8	J1408004	Connector	
9	J1438357	Quick Tubing Tee	
10	J1586791	4-Way Air Valve	
11	J1407741	Swivel Tubing Elbow	
12	20275	Nut	2 required
13	J1185073	Washer	2 required
14	JC-80513	Washer	2 required
15	F431102	Washer	2 required
16	35423	Nut	2 required
17	J1007434	Screw	2 required

N/A = Part no longer available

Right Close Valve Assembly

Models with Rectangular Close Pushbutton Assembly



SCR1851P

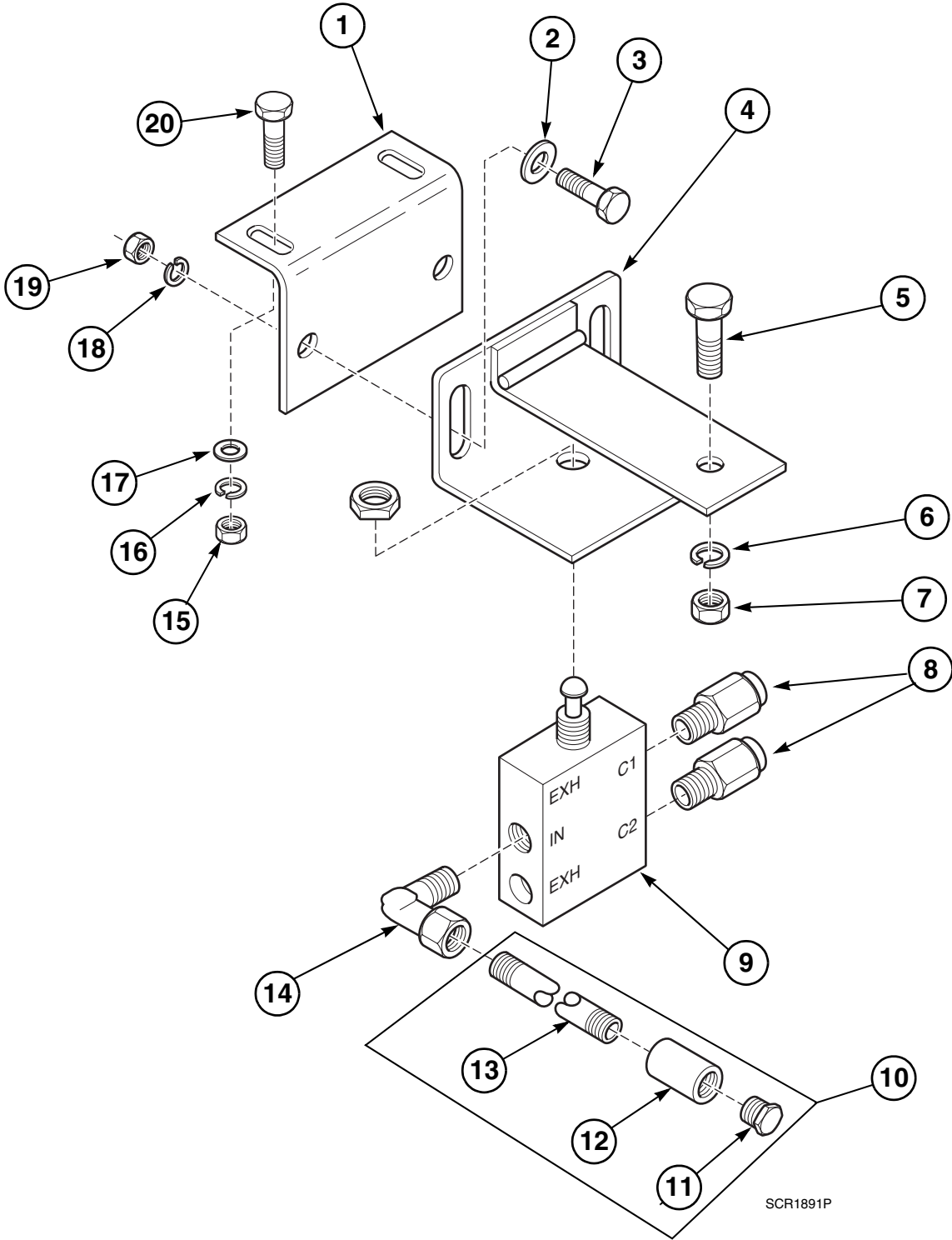
Right Close Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400605	Right Close Valve Assembly	Includes items 1-5
1	N/A	Reservoir	Models through November 2003; Includes J0141711-00 Tubing, J1375880 Female Polyflo Connector and J1161413 Pipe Plug
	J200041400	Pneumatic Reservoir	Models starting November 2003; Order J200098400 Reservoir Kit to replace old style reservoir
2	JC-31448	Male Polyflo Tee	
3	J1429513	Plug Fitting	
4	J1274182	4-Way Air Valve	
5	J1151661	Compression Connector	2 required

N/A = Part no longer available

Right Valve and Bracket Assembly

Models with Old Style Round Pushbutton Assembly



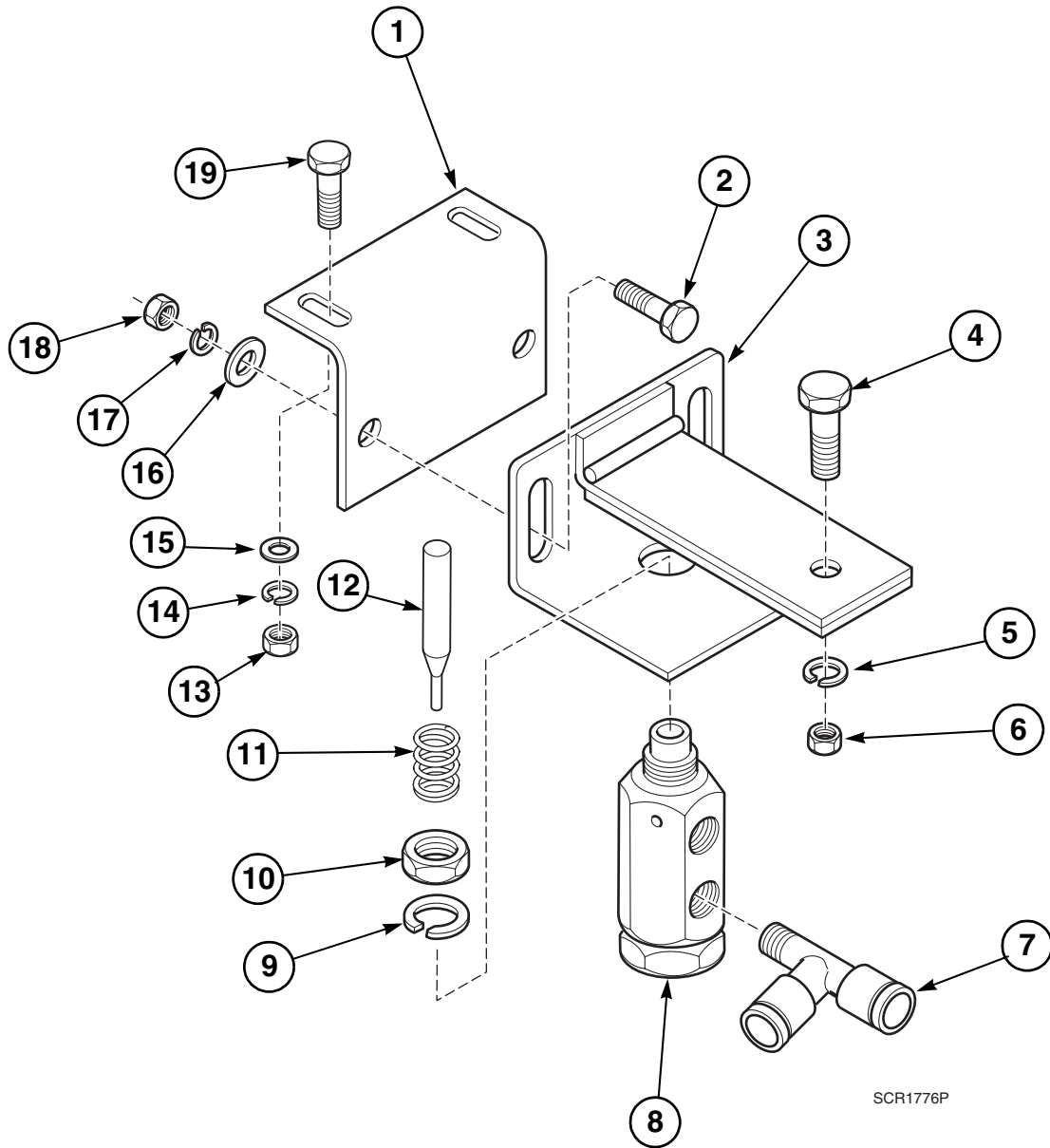
Right Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568740	Right Valve and Bracket Assembly	Includes items 1-14, 18 and 19
1	J1568732	Bracket Mounting	
2	F430312	Washer	2 required
3	F430902	Screw	2 required
4	J1492883	Bracket Assembly	
5	N/A	Screw	
6	F430321	Washer	
7	F431004	Nut	2 required
8	J1408004	Connector	2 required
9	J1586809	4-Way Air Valve	
10	N/A	Reservoir	Models through November 2003; Includes items 11-13
	J200041400	Pneumatic Reservoir	Models starting November 2003; Order J200098400 Reservoir Kit to replace old style reservoir
11	J1161413	Pipe Plug	
12	J1375880	Female Polyflo Connector	
13	J0141711-00	Tubing	3/8 inch OD; 12.5 feet required
14	J1012392	Polyflo Elbow	
15	20275	Nut	2 required
16	J1185073	Washer	2 required
17	JC-80513	Washer	2 required
18	F431102	Washer	2 required
19	35423	Nut	2 required
20	J1007434	Screw	2 required

N/A = Part no longer available

Valve and Bracket Assembly – With Timer

Models with Old Style Round Pushbutton Assembly

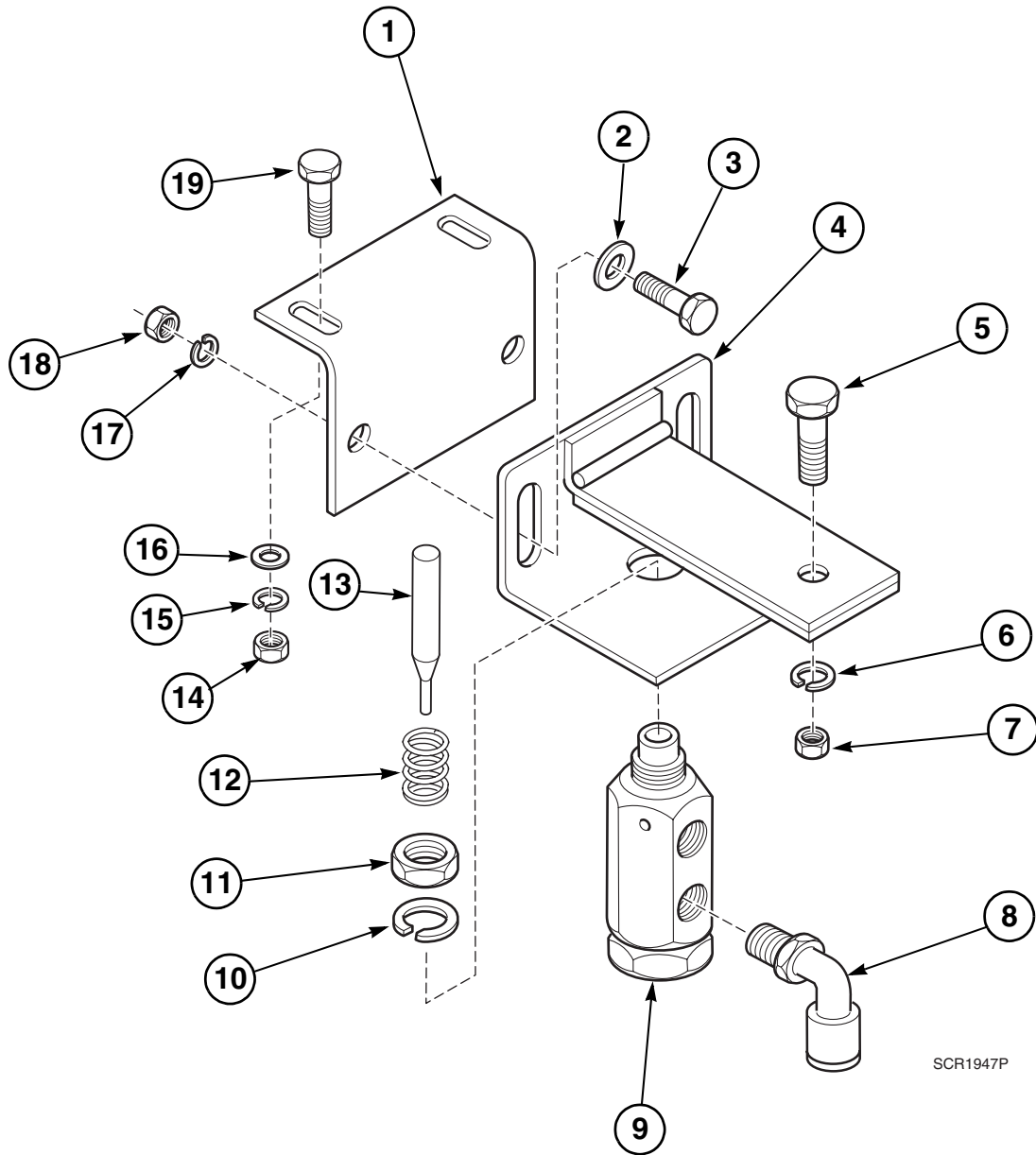


Valve and Bracket Assembly – With Timer

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568757	Middle Valve and Bracket Assembly	Includes items 1-12 and 16-18; Open
1	J1568732	Bracket Mounting	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Washer	
6	70142	Nut	2 required
7	J1438357	Quick Tubing Tee	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Washer	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem Assembly	
13	20275	Nut	2 required
14	J1185073	Washer	2 required
15	JC-80513	Washer	2 required
16	J1001213	Washer	2 required
17	J1000975	Washer	2 required
18	J1000736	Nut	2 required
19	J1007434	Screw	2 required

Valve and Bracket Assembly – Without Timer

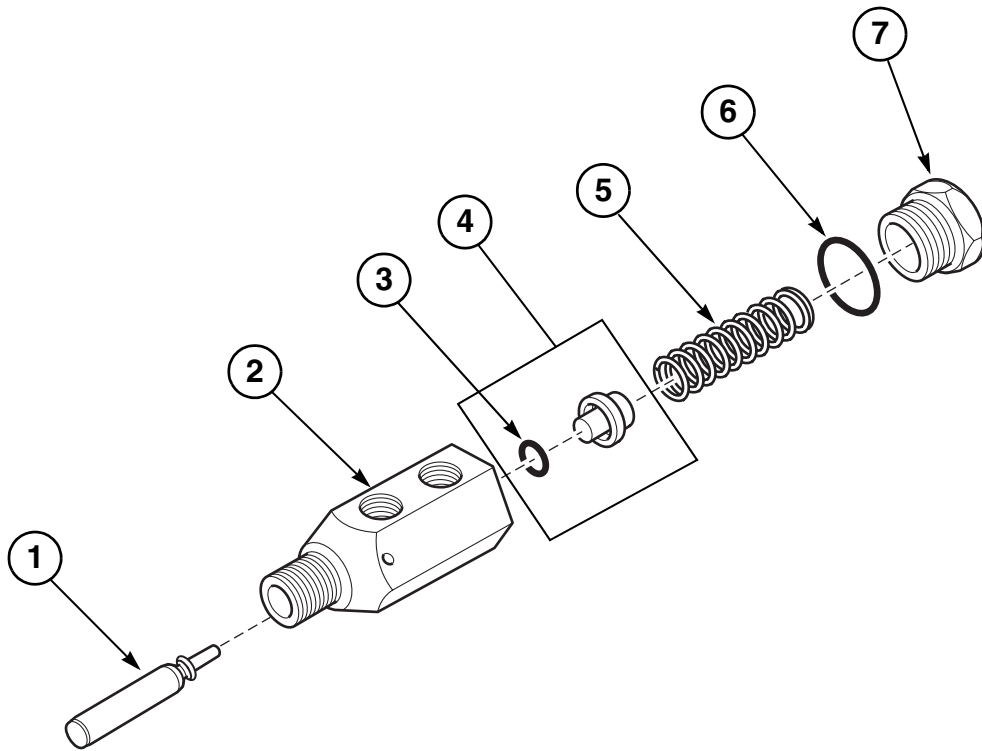
Models with Old Style Round Pushbutton Assembly



Valve and Bracket Assembly – Without Timer

REF	PART NO.	DESCRIPTION	COMMENTS
	J1571389	Valve and Bracket Assembly	Includes items 1-13, 17 and 18; Open
1	J1568732	Bracket Mounting	
2	J1001213	Washer	2 required
3	JC-61269	Screw	2 required
4	JA-00546	Bracket Assembly	
5	M400057	Screw	
6	M400013	Washer	
7	70142	Nut	2 required
8	J1407741	Swivel Tubing Elbow	
9	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
10	JA-52196	Washer	
11	JA-12900	Nut	
12	JA-50447	Spring	
13	J1611417	Valve Stem Assembly	
14	20275	Nut	2 required
15	J1185073	Washer	2 required
16	JC-80513	Washer	2 required
17	J1000975	Washer	2 required
18	J1000736	Nut	2 required
19	J1007434	Screw	2 required

Valve Body Assembly

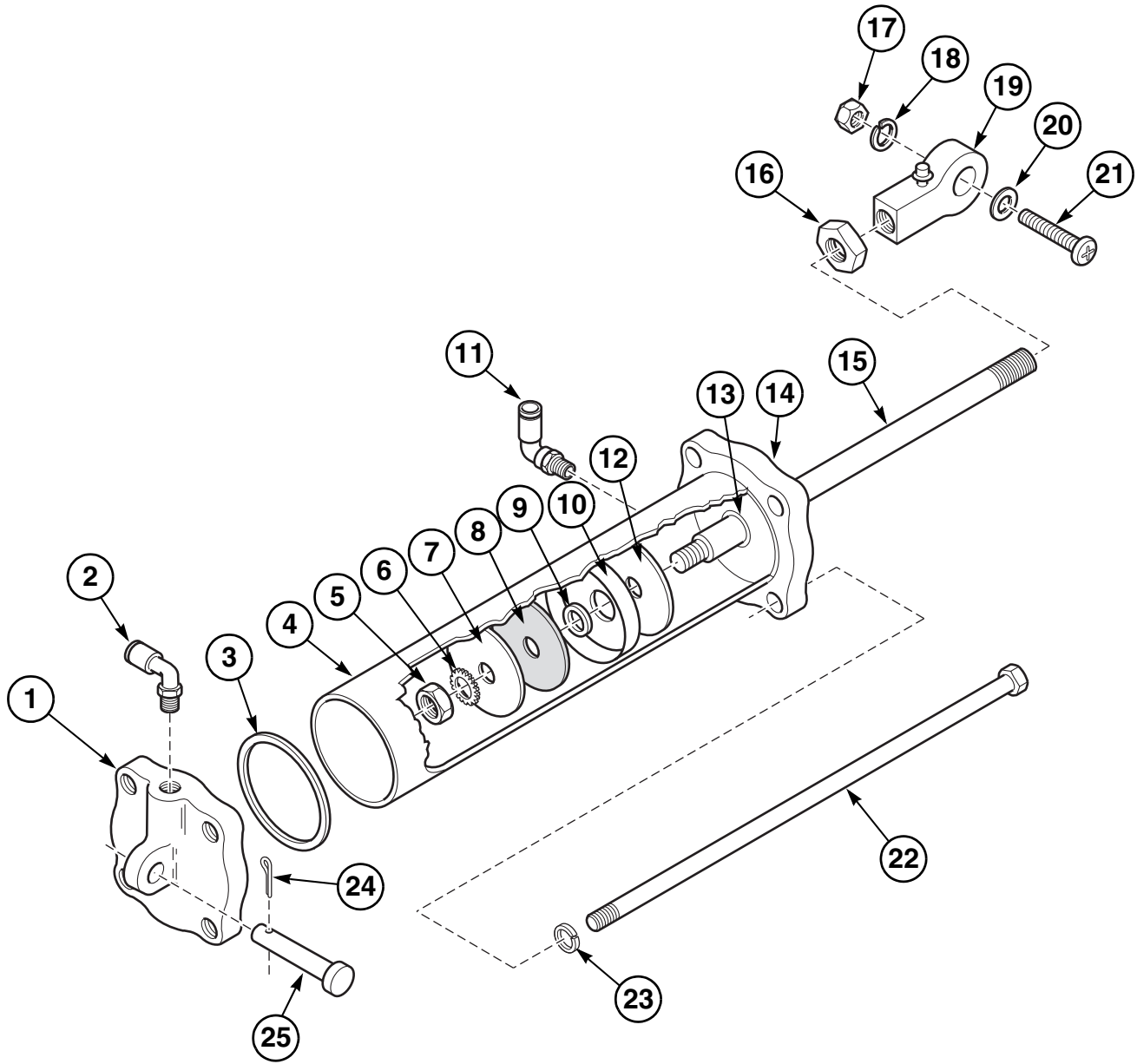


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Valve Body Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-06430	Valve Body Assembly	Includes items 1-7
1	J1611417	Valve Stem Assembly	
2	JA-10514	Valve Body	
3	J1403310	O-Ring	Viton; Models starting June 1998
4	JA-11599	Valve	Includes item 3
5	JA-51336	Compression Spring	
6	JC-57441	O-Ring	
7	JA-10515	Valve Cap	

Closing Cylinder Assembly



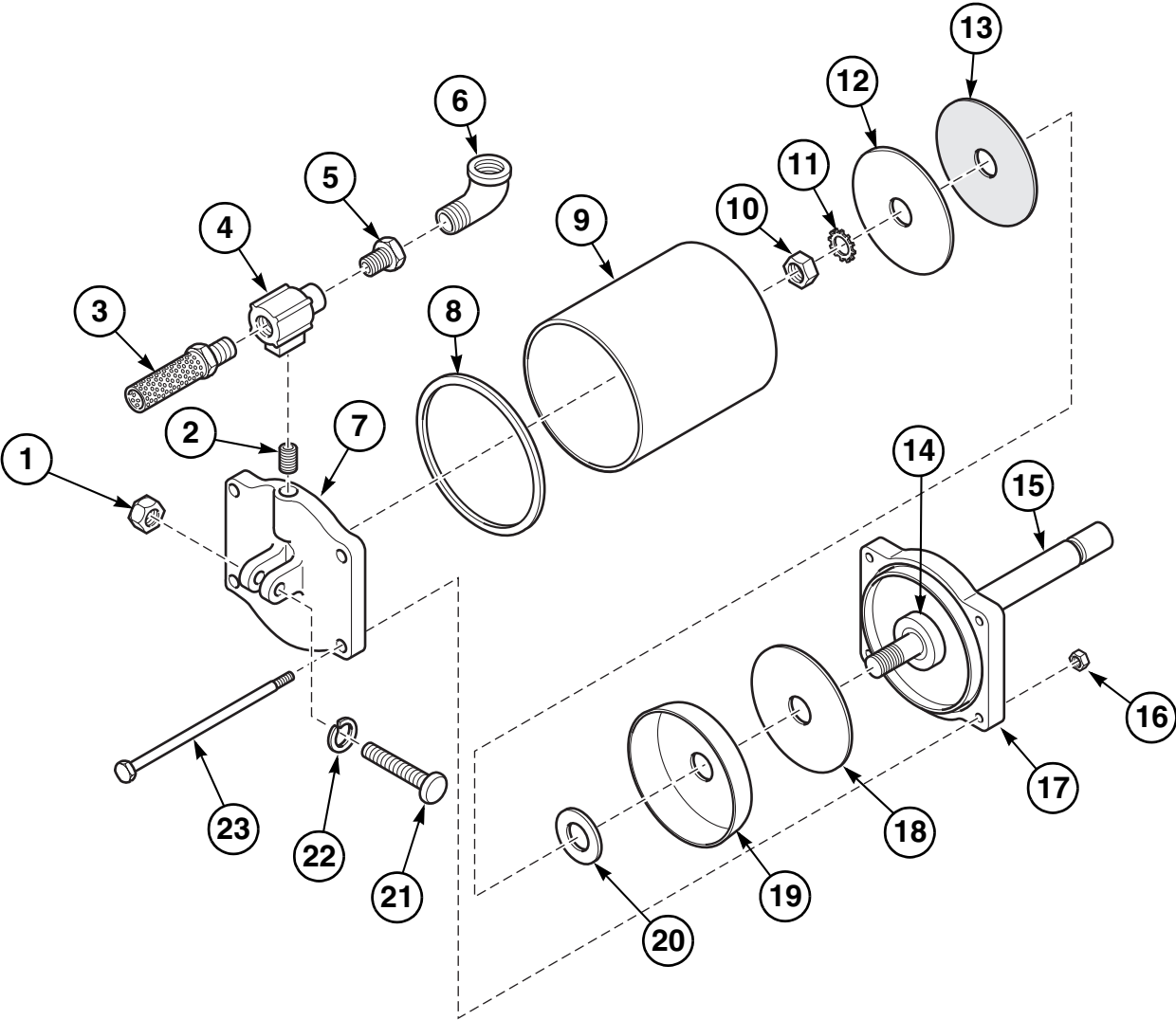
SCR1764P

Closing Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-82642	Cylinder Assembly	Includes items 1, 3-10, 12-16, 19, 22 and 23; Models through April 1997
	J1572890	Closing Cylinder Assembly	Includes items 1-16, 19 and 22-25; Models starting May 1997 through June 2002
	JKIT-00246	Closing Cylinder Kit	Includes items 1, 3-10, 12-15, 19, 22 and 23; Models starting May 1997 through June 2002
	J0637119-00	Closing Cylinder Assembly	SMC; Models starting July 2002
	J0381009-00	Cylinder Rebuild Kit	Use with J0637119-00 Closing Cylinder Assembly
1	JA-24756	Lower Head	
2	J1151653	Compression Elbow	Models starting April 1992
	JC-30732	Elbow	Models through April 1992
3	J1428978	Cylinder Head Gasket	Models starting April 1992
4	JA-82641	Cylinder Body Weldment	
5	JC-48142	Nut	Models starting April 1992
	JA-50413	Nut	Models through April 1992
6	M403958	Washer	
7	JA-18611	Inside Piston Plate	
8	J1322577	Piston Plate Seal	Models through April 1992
9	JA-18610	Cylinder Washer Spacer	
10	J1324847	Piston Cup Seal	
11	JA-50770	Male Compression Elbow	Models starting April 1992 through May 1997
	J1408004	Connector	Models starting May 1997
12	JA-18609	Outside Piston Plate	
13	JA-51070	Oilless Sleeve Bearing	
14	JA-80202	Upper Head Assembly	Includes items 12 and 13
15	JA-28266	Piston Rod	
16	J1065671	Nut	Models starting April 1992
	JA-50434	Nut	Models through April 1992
17	JA-52031	Nut	
18	91200	Washer	
19	JA-53961	Female Rod End Bearing	
20	J1001338	Washer	
21	JA-50282	Screw	
22	JA-55343	Screw	4 required
23	M400013	Washer	4 required
24	JC-54791	Cotter Pin	
25	JA-53333	Clevis Pin	

Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore

Round Bodied Cylinder



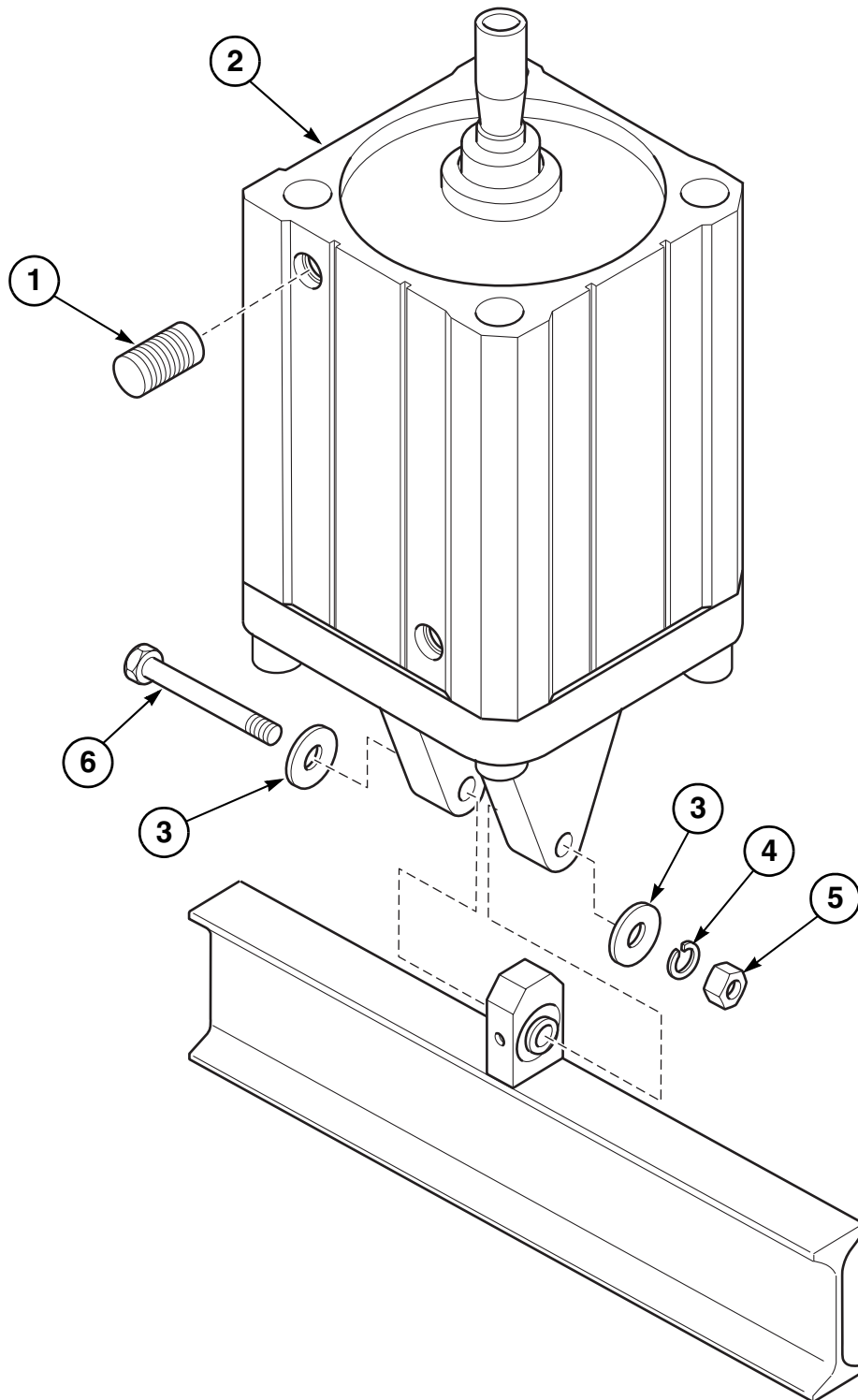
SCR1765P

Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798874	Pressing Cylinder Retrofit Kit	Models starting April 1992; Includes items 7-20 and 23
	J0798873	Pressing Cylinder Retrofit Kit	Models through April 1992; Includes items 7-20 and 23
	J1327568	Quick Exhaust Valve Assembly	Models starting April 1992; Includes items 2-6
1	J1000850	Nut	
2	J1236553	Pipe Nipple	
3	J1327469	Air Muffler	
4	J1327451	Quick Exhaust Valve	
5	JC-19682	Reducing Bushing	
6	J1231521	Street Pipe Elbow	Models starting May 1997
7	JA-27283	Lower Head	Models starting April 1992
	JA-27282	Lower Head	Models through April 1992
8	J1381979	Corkprene	Models starting April 1992; Use with JA-27282 Lower Head
	J1437797	Pressure Cylinder Gasket	Models through April 1992; Use with JA-27282 Lower Head
9	J1347954	Cylinder Body	Models starting April 1992
	J1462852	Pressure Cylinder Body	Models through April 1992
10	M400023	Nut	
11	JA-53116	Washer	
12	JA-28510	Inside Piston Plate	
13	J1322551	Piston Plate Seal	
14	J1033752	Oilless Sleeve Bearing	2 required
15	JA-28607	Piston Rod	
16	20274	Nut	4 required
17	J0798874	Pressing Cylinder Retrofit Kit	
18	JA-28511	Outside Piston Plate	
19	J1324862	Piston Cup Seal	
20	J1322544	Washer	
21	JA-50900	Screw	
22	91200	Washer	
23	J1089085	Screw	4 required; Models starting April 1992
	J1312370	Screw	4 required; Models through April 1992

Pressing Cylinder Assembly – 8 Inch Bore

Square Bodied Cylinder



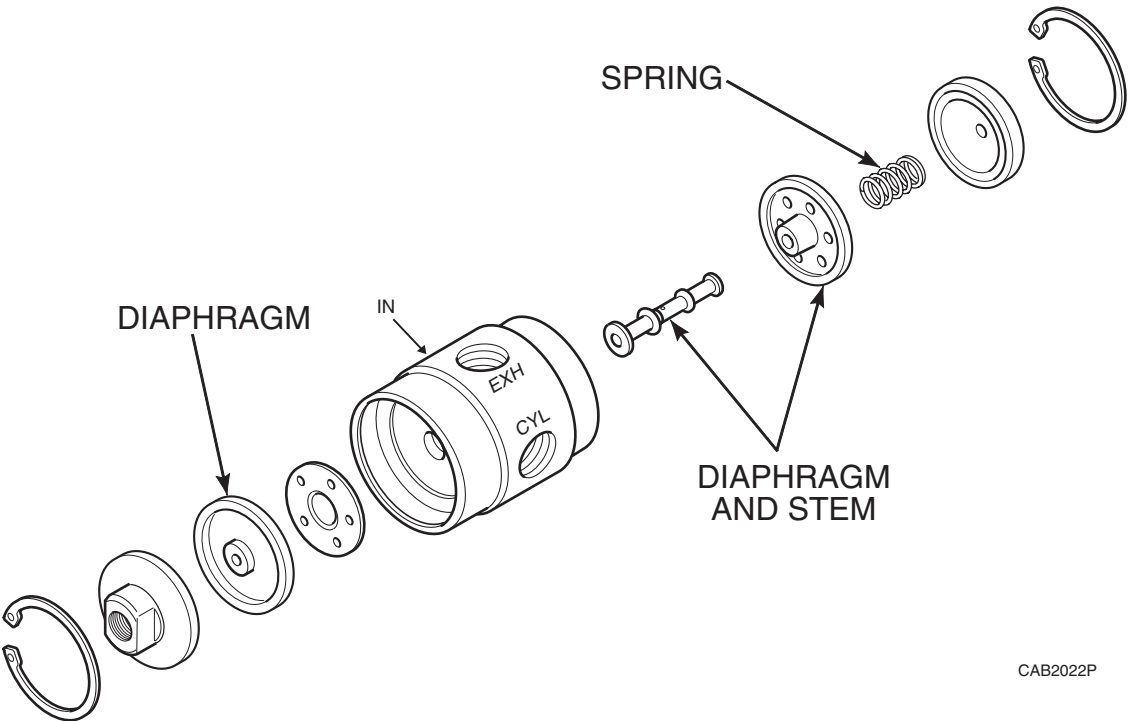
SCR1418K

Pressing Cylinder Assembly – 8 Inch Bore

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798874	Pressing Cylinder Retrofit Kit	SMC; Includes items 1-6
	J0798870	Cylinder Rebuild Kit	
1	J0140353-00	Silencer	
2	J0637163-00	Pressing Cylinder	
3	J1178391	Washer	2 required
4	91200	Washer	
5	J1000850	Nut	
6	J0220912-00	Screw	

Dump Valve (Drawing 1 of 2)

Models Starting 1983



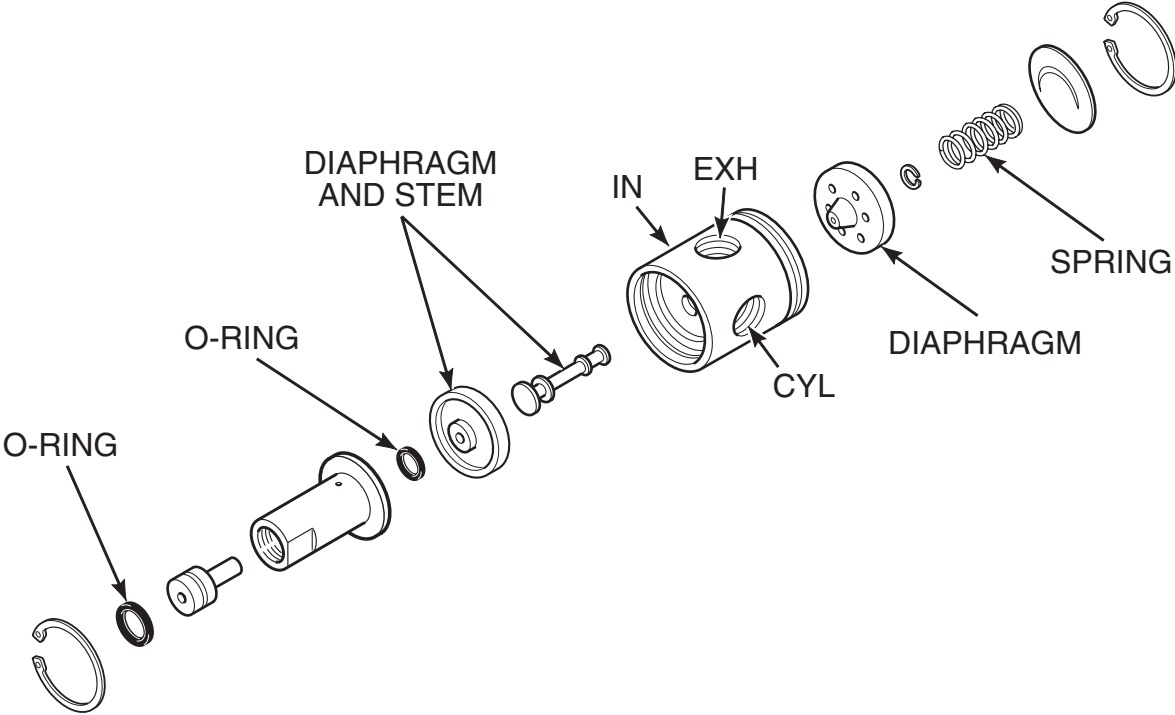
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Dump Valve (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-53550	3-Way Dump Valve	NC; 250AA
	JA-54069	Valve Kit	Diaphragm, spring, diaphragm and stem included in kit are the only available replacement parts
	JA-54354	3-Way Dump Valve	NC; 250A
	JA-54468	Seal Repair Kit	Diaphragm, spring, diaphragm and stem included in kit are the only available replacement parts

Dump Valve (Drawing 2 of 2)

Models Starting 1983

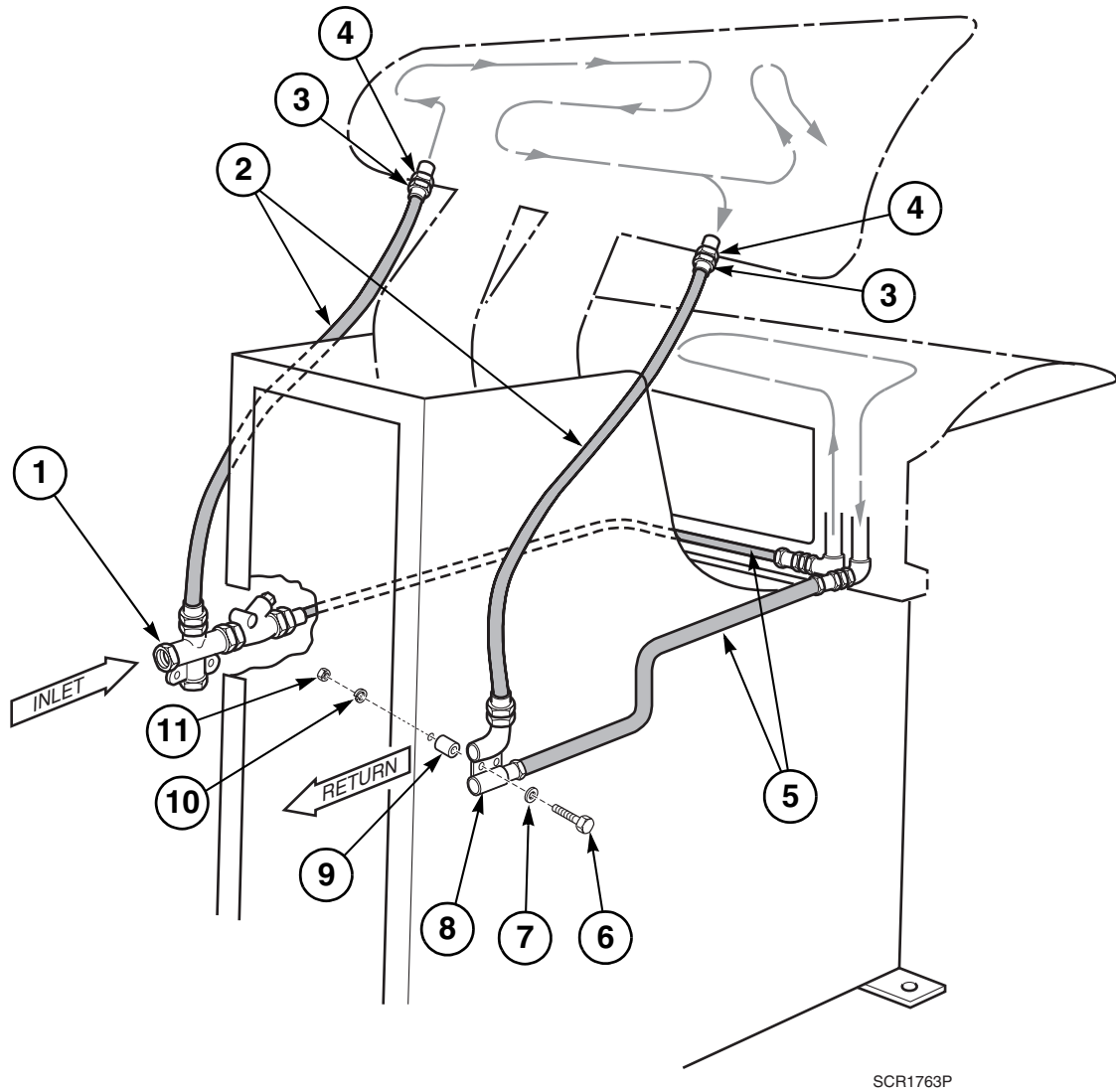


CAB2021P

Dump Valve (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-54437	3-Way Dump Valve	NO with booster
	JA-54070	Valve Kit	O-rings, diaphragm and stem, diaphragm and spring included in kit are the only available replacement parts

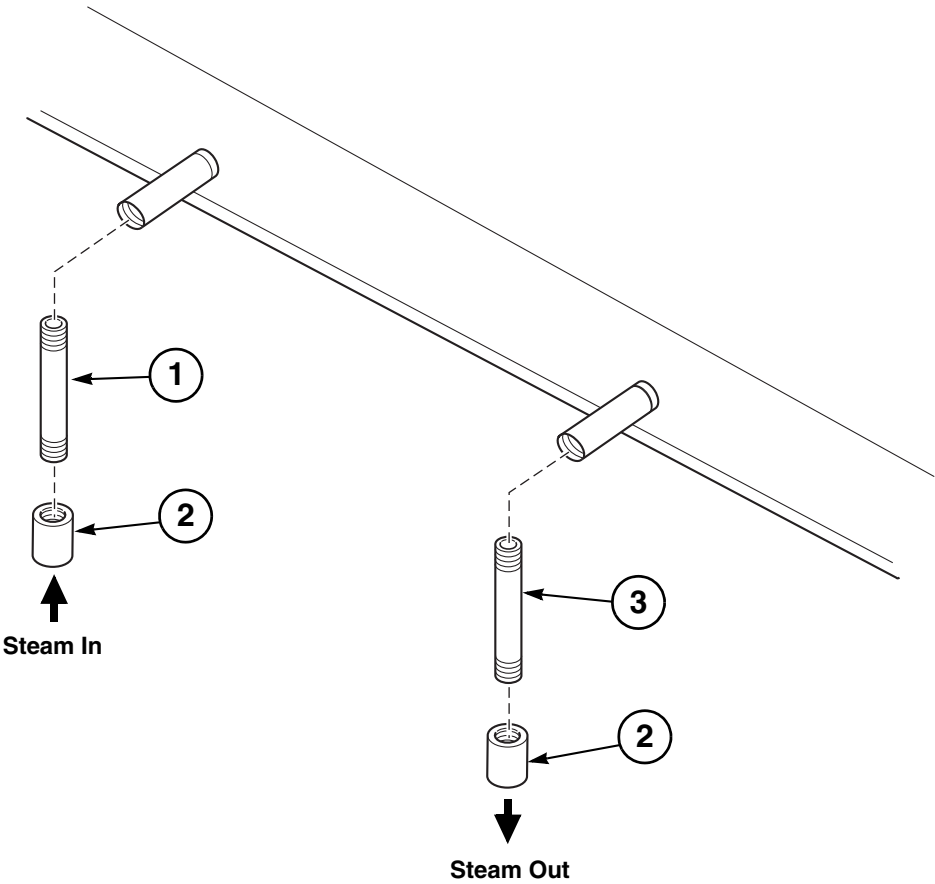
Steam System



Steam System

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1386226	Steam Manifold	Refer to <i>Steam Return Manifold</i> section for parts breakdown
2	J1319268	Steam Hose	2 required
3	JC-4613101	Pipe Nipple	2 required
4	J1007442	Pipe Coupling	2 required
5	J1106665	Tubing	Copper; 3/8 inch OD
6	JA-50125	Screw	2 required
7	JC-80583	Washer	2 required
8	J1386218	Steam Manifold Assembly	Refer to <i>Steam Inlet Manifold Assembly</i> section for parts breakdown
9	JA-13261	Manifold Spacer	2 required
10	J1185073	Washer	2 required
11	20275	Nut	2 required

Steam Head Connections

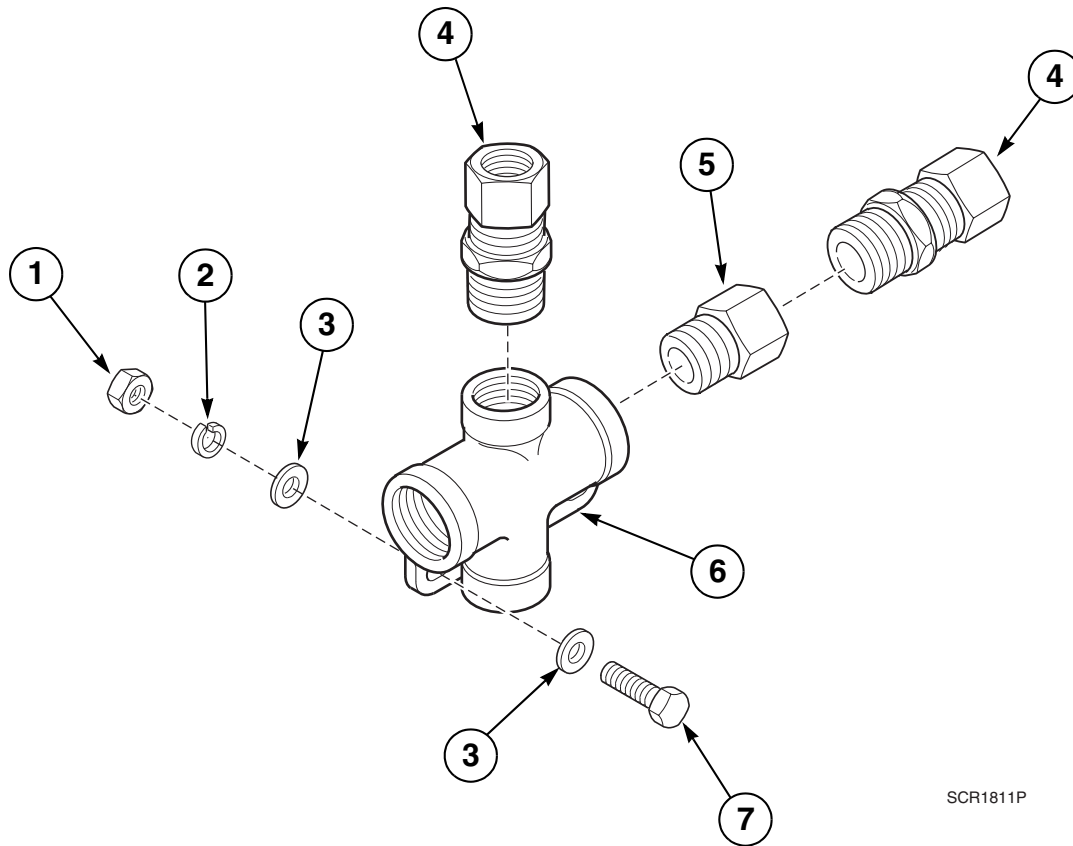


SCR1810P

Steam Head Connections

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-50728	Nipple	3 inches; Use as required
	J1026335	Pipe Nipple	1-1/2 inches; Use as required
2	J1007442	Pipe Coupling	Use as required
3	JA-50728	Nipple	3 inches; Use as required
	J1026335	Pipe Nipple	1-1/2 inches; Use as required
	JC-46337	Pipe Nipple	5 inches; Use as required

Steam Inlet Manifold Assembly

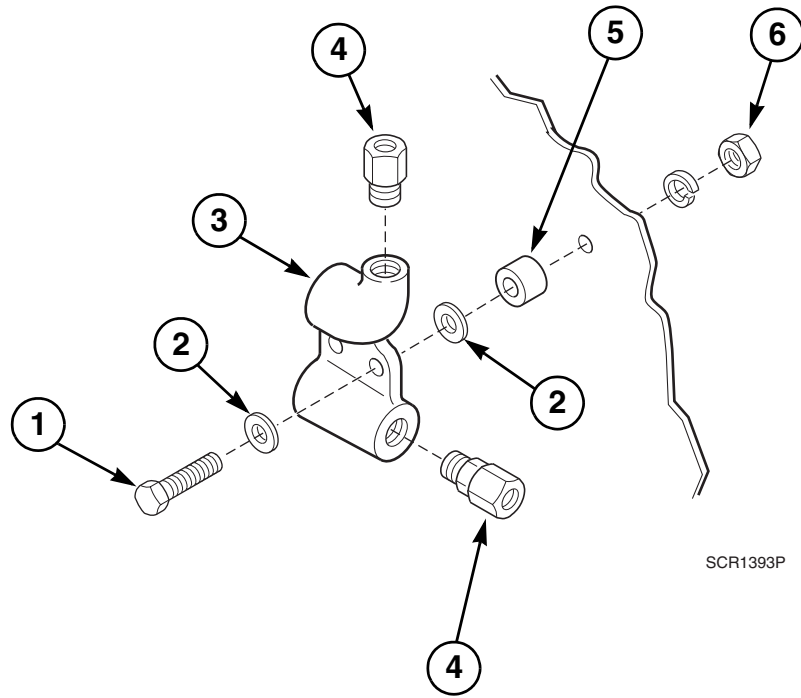


SCR1811P

Steam Inlet Manifold Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1386218	Steam Manifold Assembly	Includes items 4-6
1	20275	Nut	
2	J1185073	Washer	
3	JC-80583	Washer	
4	J1319276	Flare Connector	2 required
5	JC-19662	Reducing Bushing	
6	JA-29863	Steam Manifold	
7	JA-50128	Screw	

Steam Return Manifold



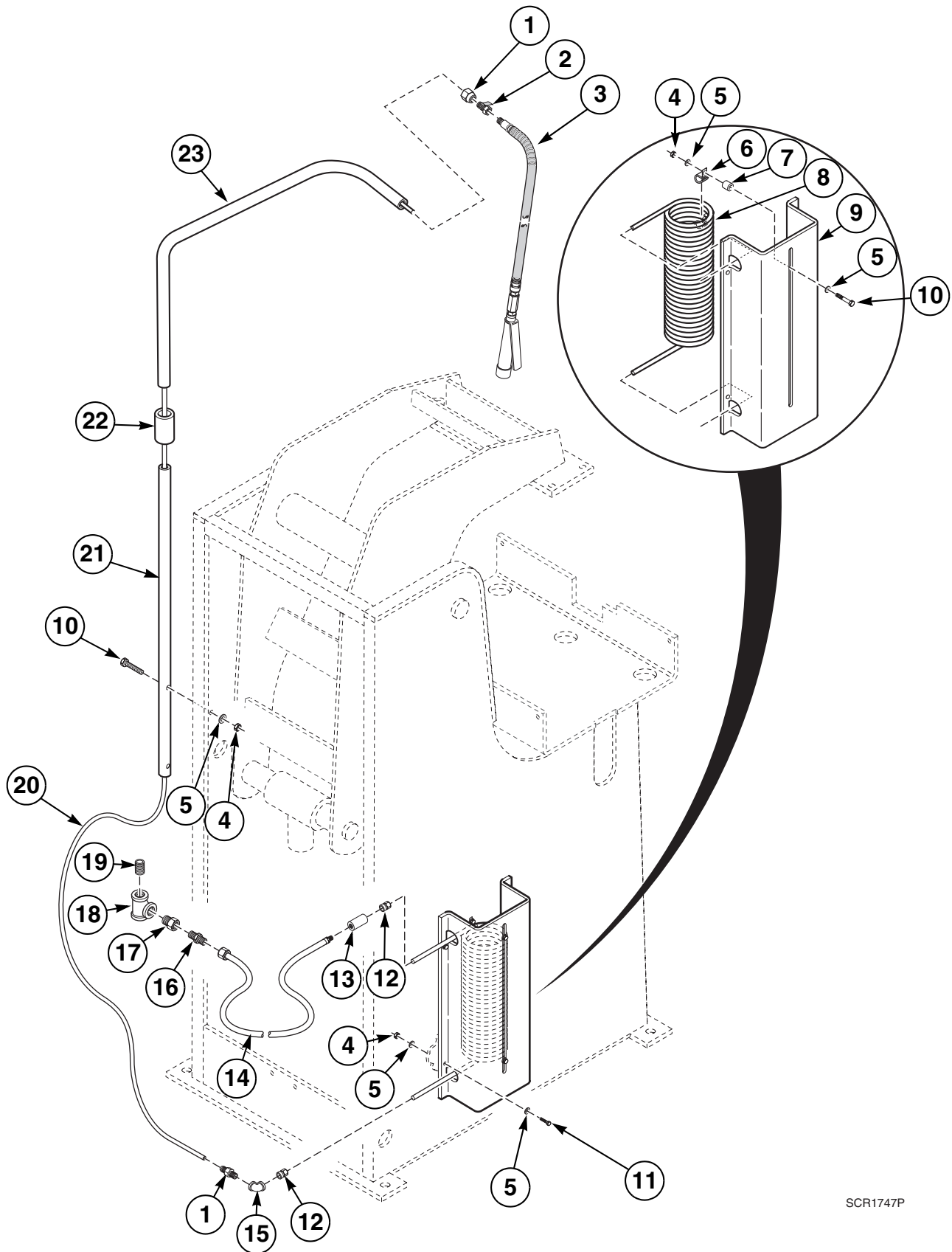
SCR1393P

Steam Return Manifold

REF	PART NO.	DESCRIPTION	COMMENTS
	J1386226	Steam Manifold	Includes items 3 and 4
1	JC-63381	Screw	2 required
2	M405535	Washer	4 required
3	JA-20980	Double Manifold	
4	J1319276	Flare Connector	2 required
5	JA-13261	Manifold Spacer	2 required
6	20275	Nut	2 required

Manual Spray and Condenser Coil Assemblies – New Style

Models Starting October 2002



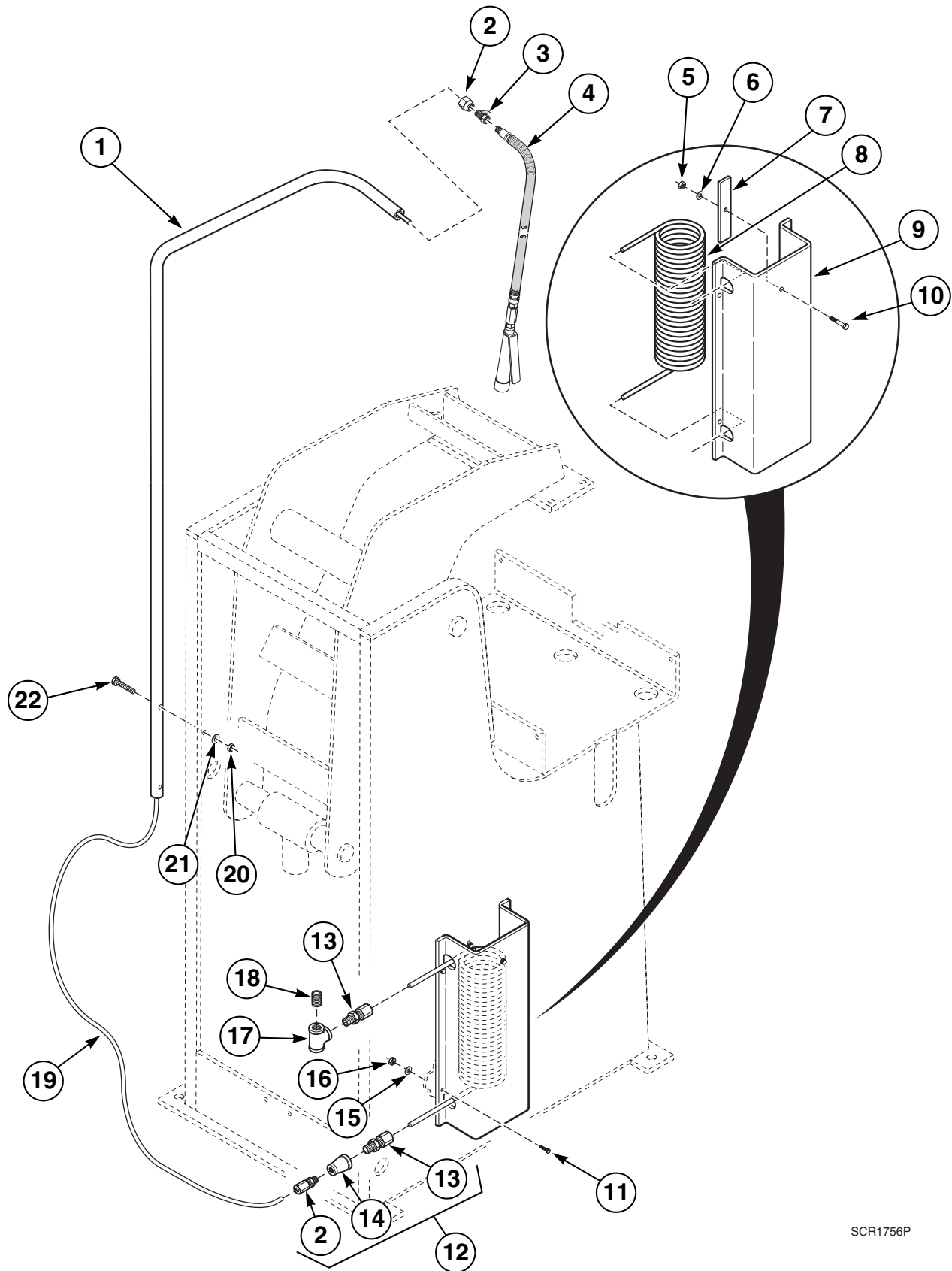
SCR1747P

Manual Spray and Condenser Coil Assemblies – New Style

REF	PART NO.	DESCRIPTION	COMMENTS
	F140605	Cable Tie	
1	J1151661	Compression Connector	2 required
2	JA-17958	Mounting Plug	
3	JA-51110	Water Gun Assembly	Refer to <i>Water Gun Assembly</i> section for parts breakdown
4	F431024	Nut	8 required
5	F431147	Washer	14 required
6	J0637412-00	Pipe Clamp	4 required
7	J0637433-00	Spacer	2 required
8	J1471234	Condenser Coil	
9	J1468495	Condenser Coil Cover	
10	F430913	Screw	4 required
11	F430939	Screw	4 required
12	J1410315	Male Tubing Connector	2 required
13	JC-23002	Pipe Coupling	
14	J1319268	Steam Hose	Flexible
15	JC-28247	Pipe Elbow	
16	J1319276	Flare Connector	
17	JC-19662	Reducing Bushing	
18	JA-52352	Pipe Tee	
19	J1236553	Pipe Nipple	
20	J1410257	Tubing	
21	J0637402-00	Spray Gun Mounting Tube	
22	J0637403-00	Coupling	
23	J0637401-00	Spray Gun Mounting Tube	

Manual Spray with Copper Coil – Old Style

Repair Only; Models Starting June 1997 Through October 2002

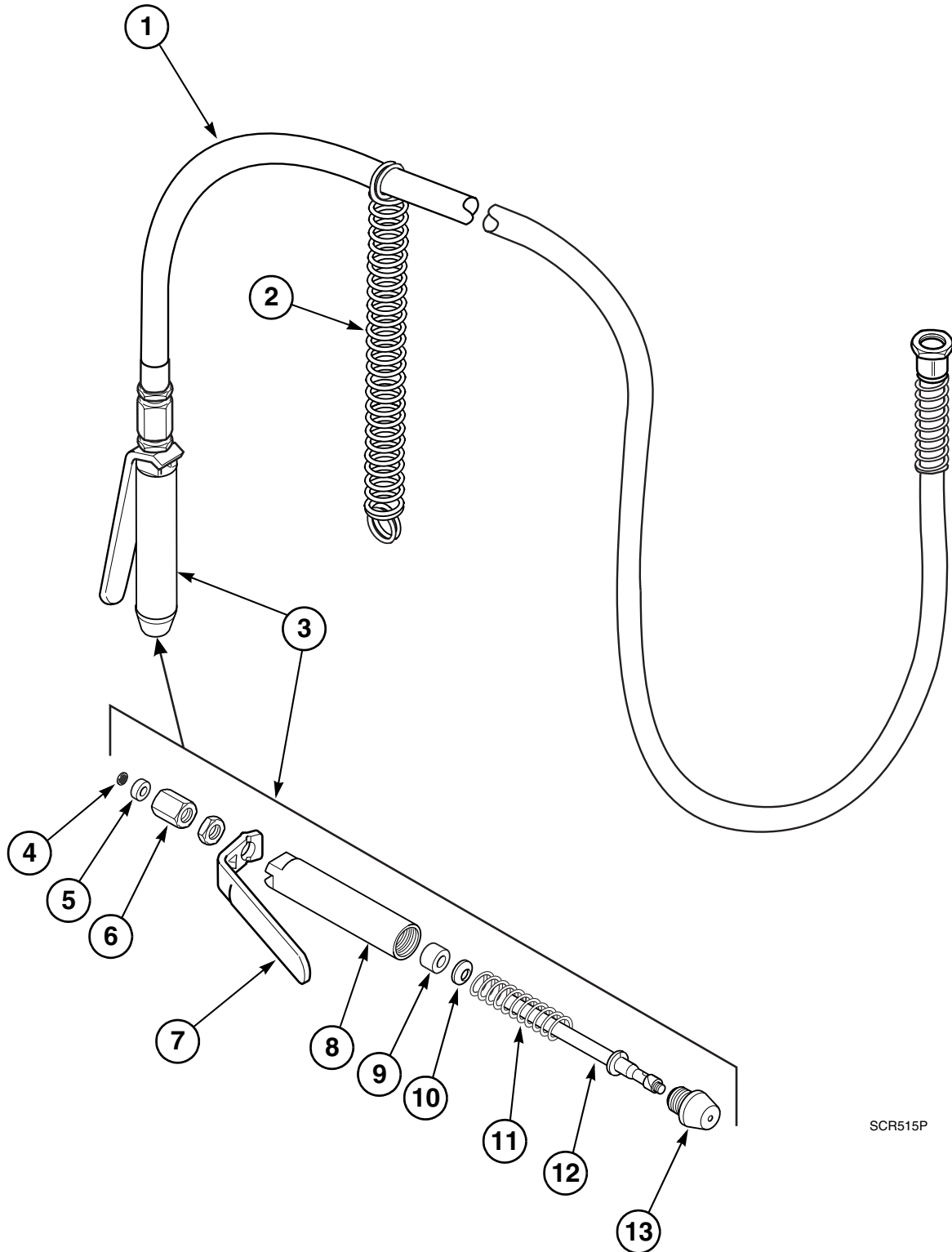


SCR1756P

Manual Spray with Copper Coil – Old Style

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05652	Spray Gun Bracket Assembly	Includes items 2, 3, 14, 19 and 21
1	JA-17954	Mounting Tube	
2	J1151661	Compression Connector	
3	JA-17958	Mounting Plug	
4	JA-51110	Water Gun Assembly	Refer to <i>Water Gun Assembly</i> section for parts breakdown
5	J1000736	Nut	
6	J1000975	Washer	
7	JA-12279	Coil Mounting Bar	
8	J1471234	Condenser Coil	
9	J1468495	Condenser Coil Cover	
10	JA-52038	Screw	
11	J1001734	Screw	4 required
12	JA-09231	Condenser Flow Control	Includes items 2, 13 and 14
13	J1151646	Male Compression Connector	
14	JA-50676	Pipe Coupling	
15	J1001015	Washer	4 required
16	20275	Nut	4 required
17	JC-70628	Pipe Tee	
18	J1236553	Pipe Nipple	
19	J1410257	Tubing	
20	20275	Nut	4 required
21	JA-51475	Washer	2 required
22	JA-52524	Screw	2 required

Water Gun Assembly



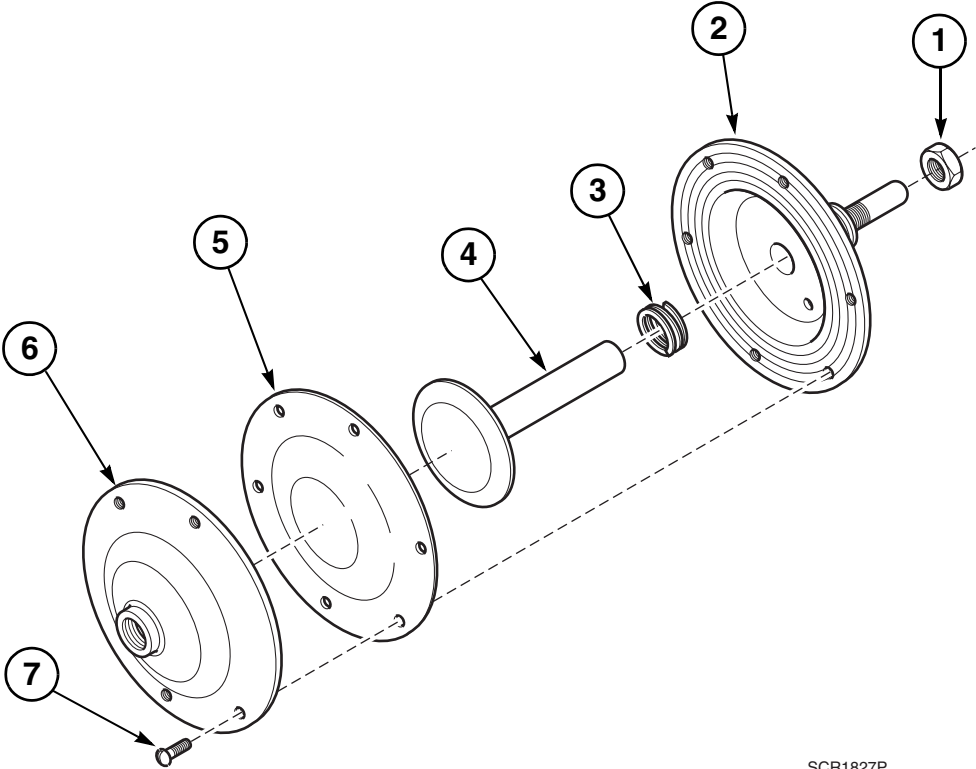
SCR515P

Water Gun Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51110	Water Gun Assembly	Includes items 1-13
1	JA-50949	Spring	Use to attach hose to cabinet
2	JA-51793	Hose Assembly	
3	JA-51792	Water Gun	Includes items 4-13
4	JA-50640	Water Gun Filter Screen	
5	JA-50649	Coupling Packing	
6	JA-50639	Water Gun Coupling	
7	JA-50638	Water Gun Handle	
8	N/A	Water Gun Body	
9	JA-50646	Water Gun Packing	
10	JA-50647	Washer	Brass
11	JA-50648	Water Gun Spring	
12	N/A	Stem and Seat Assembly	
13	JA-50641	Water Gun Nozzle	

N/A = Part no longer available

Diaphragm Assembly

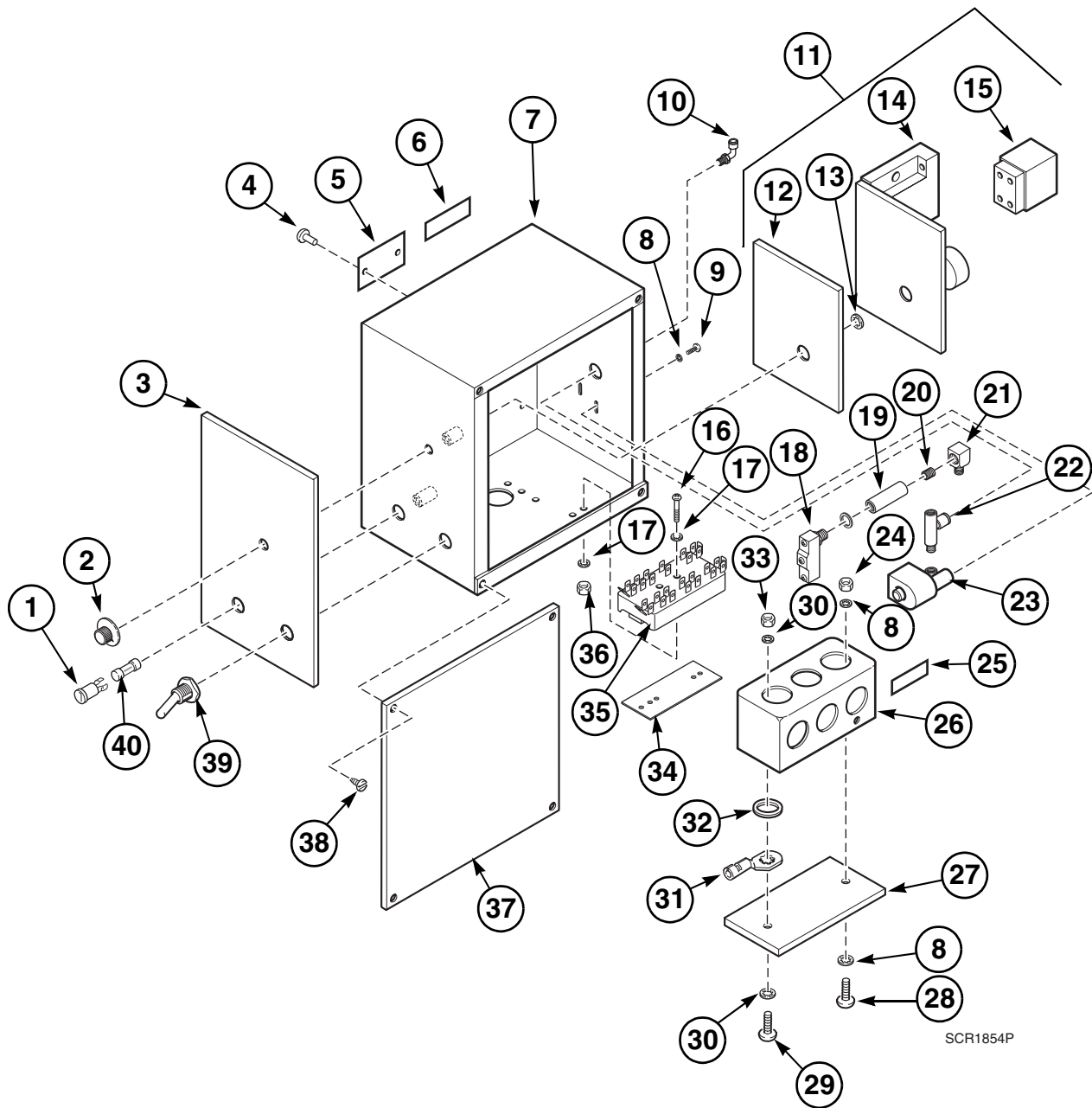


SCR1827P

Diaphragm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1572957	Diaphragm Assembly	Models starting June 1997; Includes items 1-7
	JA-00465	Large Diaphragm Assembly	Models through June 1997; Includes items 1-7
1	J1065671	Nut	Models starting June 1997
	JC-48220	Nut	Models through June 1997
2	JA-00819	Large Diaphragm Cap Assembly	Models starting June 1997
	JA-00794	Small Diaphragm	Models through June 1997
3	J1039676	Tapered Compression Spring	Models starting June 1997
4	JA-00818	Large Plunger Assembly	Models starting June 1997
5	JA-18542	Diaphragm	Models starting June 1997
	JA-11596	Diaphragm	Models through June 1997
6	JA-10502	Large Diaphragm Cap	Models starting June 1997
	JA-10497	Small Cap	Models through June 1997
7	J1187228	Screw	6 required starting June 1997; 4 required through June 1997

Timer Control Assembly – Models Starting June 1998

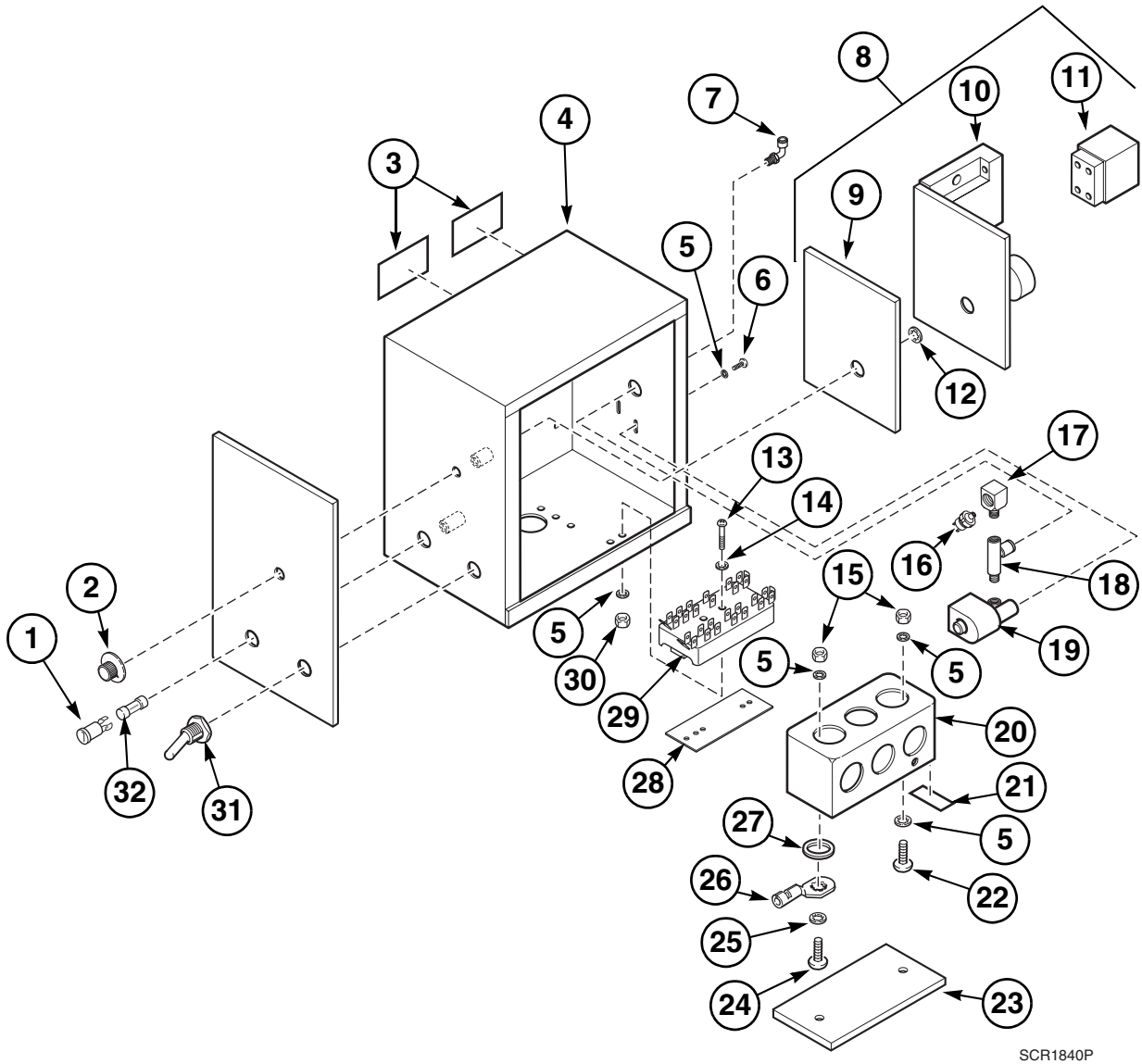


SCR1854P

Timer Control Assembly – Models Starting June 1998

REF	PART NO.	DESCRIPTION	COMMENTS
	J1478577	Timer Control Assembly	110 Volt; Includes items 1-40
	J1478585	Timer Control Assembly	220 Volt; Includes items 1-40
	J200050400	Common Timer Circuit Board Kit	
	J1378652	Varistor Assembly	115 Volt only
1	JA-53621	Fuse Holder	
2	JE-66023	Knob	
3	J1478551	Timer Control Nameplate	110 Volt
	J1478569	Timer Control Nameplate	220 Volt
4	JA-53715	Blind Rivet	2 required
5	J1145689	Danger: Always Nameplate	Disconnect power
6	J1490804	Type 1 Enclosure Label	
7	J1366657	Control Enclosure	
8	J1085992	Washer	6 required
9	J1040476	Screw	2 required
10	J1407741	Swivel Tubing Elbow	
11	J1478601	Flush Mount Timer Assembly	110 Volt; Includes item 12-15
	J1478619	Flush Mount Timer Assembly	220 Volt; Includes item 12-15
12	J1344605	Panel Mount Timer Insulator	
13	JC-43344	Washer	
14	J1343680	Timer Board	
15	J1343664	Relay	
16	J1233162	Screw	2 required
17	JC-43267	Washer	4 required
18	J1526540	Limit Switch	
19	J1526532	Pilot Actuator	
20	J1232313	Pipe Nipple	
21	JC-28317	Street Pipe Elbow	
22	J1316710	Pipe Tee	
23	JA-53231	2-Way Solenoid Valve	115 Volt
	JA-53004	2-Way Solenoid Valve	230 Volt
24	J1000736	Nut	2 required
25	J10-607	Ground Wire Label	
26	J1232958	Electric Outlet Box	
27	J1075621	Electric Box Cover	
28	M400044	Screw	2 required
29	J1199389	Screw	
30	J1085984	Washer	2 required
31	J1189125	Terminal Lug	
32	J1066919	Snap-In Bushing	
33	J1209113	Nut	
34	J1366731	Terminal Block and Power Insulator	230 Volt only
35	JE-66109	Terminal Block	
36	02788	Nut	2 required
37	J1366707	Control Cover	
38	M400664	Screw	4 required
39	JA-51016	Toggle Switch	
40	J1065218	Fuse	3 Amp

Timer Control Assembly – Models Through June 1998



Timer Control Assembly – Models Through June 1998

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Timer Control Assembly	115 Volt; Includes items 1-32
	N/A	Timer Control Assembly	230 Volt; Includes items 1-32
	J1209113	Nut	
	J1378652	Varistor Assembly	115 Volt only
1	JA-53621	Fuse Holder	
2	JE-66023	Knob	
3	J1145689	Danger: Always Nameplate	Disconnect power
4	J1366657	Control Enclosure	
5	J1085992	Washer	6 required
6	J1040476	Screw	2 required
7	JA-50770	Male Compression Elbow	
8	J200050400	Common Timer Circuit Board Kit	115 Volt; Includes items 9-12
	J1366855	Timer Assembly	230 Volt; Includes items 9-12
9	J1344605	Panel Mount Timer Insulator	
10	J1343680	Timer Board	
11	J1343664	Relay	
12	JC-43344	Washer	
13	J1233162	Screw	2 required
14	JC-43267	Washer	4 required; Models starting May 1992
	J1216357	Washer	4 required; Models through May 1992
15	J1000736	Nut	2 required
16	J1364181	Pressure Switch	
17	JC-28317	Street Pipe Elbow	
18	J1316710	Pipe Tee	
19	JA-53231	2-Way Solenoid Valve	115 Volt
	JA-53004	2-Way Solenoid Valve	230 Volt
20	J1232958	Electric Outlet Box	
21	J10-607	Ground Wire Label	
22	M400044	Screw	2 required
23	J1075621	Electric Box Cover	
24	J1199389	Screw	
25	J1085984	Washer	2 required
26	J1189125	Terminal Lug	
27	J1066919	Snap-In Bushing	
28	J1366731	Terminal Block and Power Insulator	230 Volt only
29	JE-66109	Terminal Block	
30	02788	Nut	2 required
31	JA-51016	Toggle Switch	
32	J1065218	Fuse	3 Amp

N/A = Part no longer available

[illegible]

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